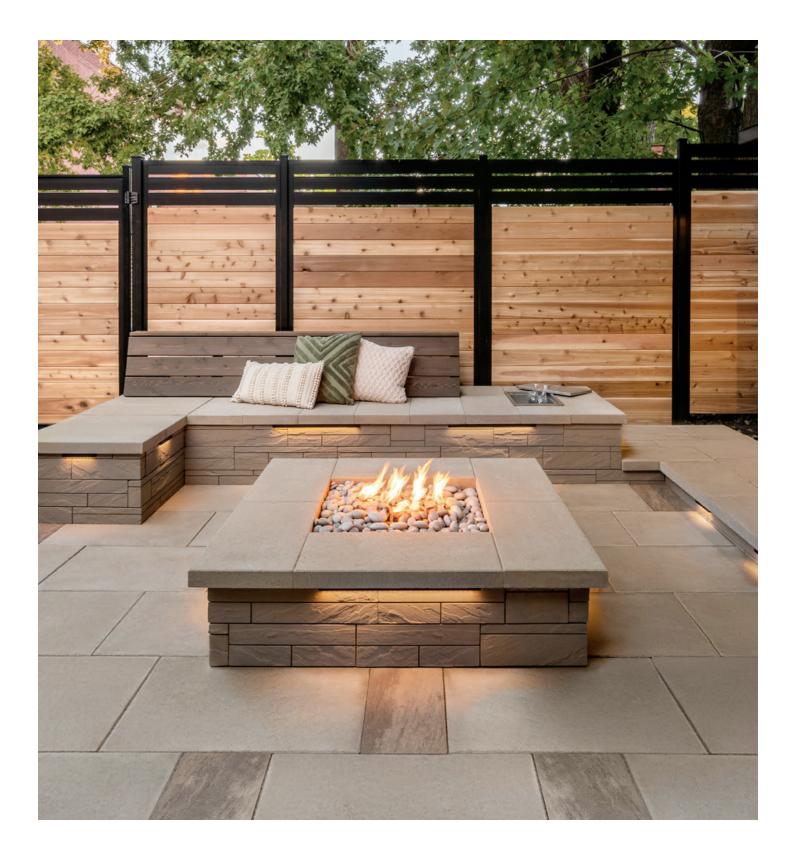


INSPIRING ARTSCAPES



CONTRACTOR SUPPORT MANUAL

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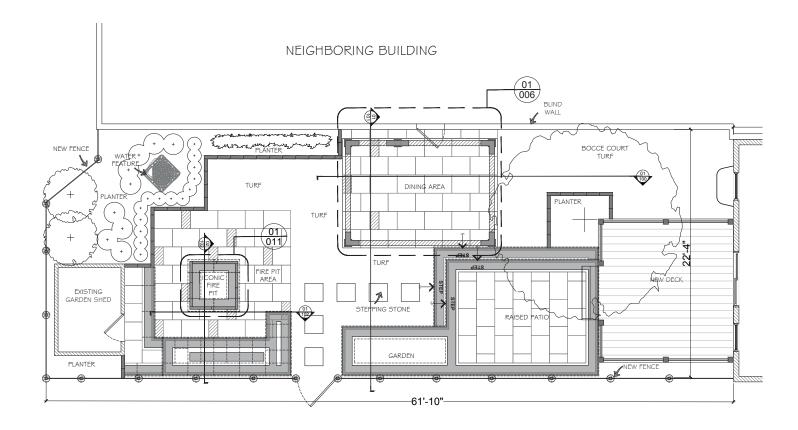
Download hatch patterns, color, texture and other design files for the top hardscaper design software fo free.



3



FEATURED PROJECT PLANS AND DIMENSIONS



NEIGHBOR'S BACKYARD



SOIL TESTS AND AMENDMENT

Prior to bidding a project, you should be aware of the site's soil conditions. To identify the soil type, collect a sample using a coring tool and perform the following tests:

Snake Test

This requires taking a handful of soil and attempting to roll it out on a hard surface. If it rolls out to the width of your palm or greater, you're dealing with a high clay content soil. If the soil can't be formed into a snake without falling apart, then that's a good sign of a low level of cohesive particles, or low clay content.

Shake Test

The test to measure how well a soil retains water. Take a golf ball sized sample and add about a teaspoon of water to it. Then, shake the ball vigorously in your hands for a few seconds. If the water travels to the surface of the ball, the soil has a low water holding ability. You can confirm that result by pressing down on the ball with your thumb, if the water appears on the surface as you squeeze and then quickly disappears, the soil drains well. If the water does not travel to the surface, your soil is slow draining.

Patty Test

To test how the cohesive properties of a soil affect its dry strength. Take the soil sample and form it into the shape of a common hamburger patty. Next, let the sample dry out in the sun and then try to break it in half. If it breaks easily, the soil isn't very cohesive and lacks dry strength. If the opposite occurs, then we know the soil is cohesive and has a high dry strength. This is another great indicator of clay.







Once a soil has been identified, amendment may be required. If the soil type is clay, then the following methods can be applied to prepare the site for compaction.

Chemical Amendment

Spread 50 lbs of Granular or Pulverized Lime per 100 sq. ft. of soil subgrade prior to compaction.

Clay particles with water





Gradation Amendment

Spread 1-2" of clean stone, preferably ASTM 57 (3/4" clean, or clear stone), prior to compaction.

Clay particles



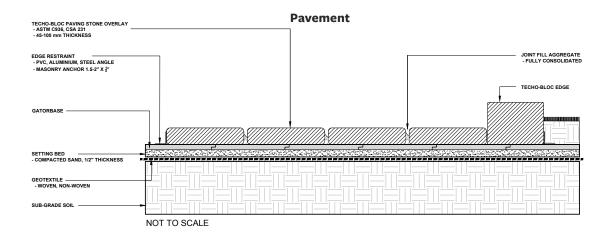


Clay with clean stone

If soil is particularly damp or weak, combine both by applying chemical amendment first, then gradation. Compact after spreading both materials.

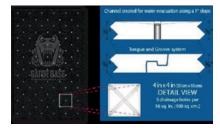


PAVEMENT AND RAISED PATIO ON SYNTHETIC BASE - CROSS-SECTION



Raised patio TECHO-BLOC PAVING STONE OVERLAY - ASTM C936, SCA 231 - 45-100 mm THICKNESS JOINT FILL AGGREGATE - FULLY CONSOLIDATED EDGE RESTRAINT - PVC, ALUMINUM, STEEL ANGLE - MASONRY ANCHOR 1.5-2" X ¹/₄" - 8" O.C. #57 CLEAN STONE OR RECYCLED CONCRETE TECHO-BLOC EDGE GATORBASE SETTING BED - COMPACTED SAND, 1/2" THICKNESS SUB-GRADE SOIL -

NOT TO SCALE



Gator Base Unit

Equivalent to 288 lbs (130 kg) of crushed stone

- Replaces 6" (15 cm) of compacted crushed stone
- Evacuates water through the channels
- Manufactured using lightweight high-density polypropylene - Environment-friendly and 100% recyclable

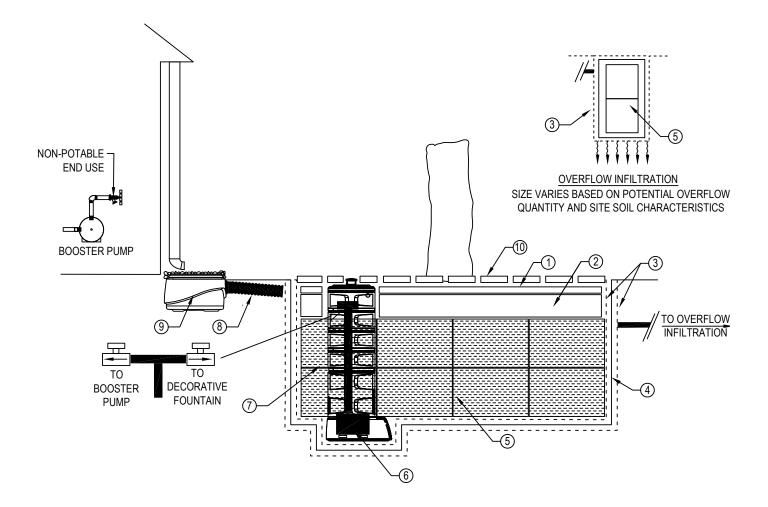
- Extremely durable, will not degrade in the ground
 Designed with LOCK-N-GO tongue and groove system
 Gator Base Insulation has an R-Value of 3.6 (per inch thickness) - Will significantly reduce the number of freeze and thaw cycles







RAINWATER HARVESTING SYSTEM -CROSS-SECTION



Legend

- 1. 1/2" dia. Decorative gravel
- 2. 1.5" 3" dia. Gravel
- 3. Non-woven geotextile
- 4. 45mil epdm liner
- Aquablox® water matrix
 Aquasurge[™] water pump
- Aquastiget water pump
 Pondless™ waterfall vault with extensions
- 3" 4" corrugated drain pipe
- 9. Downspout filter
- 9. Downspout litter
- 10. 10 concrete permeable paver

Notes:

- 1. Installation to be completed in accordance with manufacturer's specifications.
- 2. Do not scale drawing.
- This drawing is intended for use by architects, engineers, contractors, consultants and design professionals for planning purposes only.

7

- This drawing may not be used for construction. 4. All information contained herein was current at th
- All information contained herein was current at the time of development but must be reviewed and approved by the product manufacturer to be considered accurate.
 Drawing provided by Aquascape. For product and company information
 - Drawing provided by Aquascape. For product and company information visit **www.caddetails.com/info** and enter reference number 037-163

TECHO—BLOC

FASCIA BENCH WITH ICONIC WALL L-SHAPE

Designed for either the Iconic OR Rosemont wall systems, this bench features a comfortable 42" depth, plus a leg rest extension. The structure also features an integrated ice bucket for storing drinks and keeping them cold.

Build time: 1.5-2 hr Staff: 2 Total labor hours: 3-4 hr





Fascia Bench with Iconic Wall L-Shape

Material and Labor Checklist

✓ M	Naterial Name	Unit Cost	Quantity	Total Cost
	STM #57 or RC-57 (¾" clean stone or recycled concrete) r Synthetic Base	\$		\$
A	STM #8 (¼" clean stone)	\$		\$
Fa	ascia Base units : 21 pcs.	\$		\$
Fa	ascia Structural Block single sided : 174 pcs.	\$		\$
lc	conic (or Rosemont) Fascia Wall : 39 pcs.	\$		\$
lc	conic (or Rosemont) Fascia Corners : 7 left pcs. 8 right pcs.	\$		\$
Ra	affinato 60mm Cap: 17 pcs.	\$		\$
	ce Bucket: 20.6"x13.6" Bbq Island Stainless Steel Drop In Ice Chest/cooler V/drain Valve by Vevor	\$		\$
Li	ighting, if applicable Transformer, Wire, Fixtures ¾" conduit/sweeps	\$ \$ \$		\$ \$ \$
W	Vood and/or Composite for custom back rest construction Framing: Stained pressure treated 2x4x8 (x6) Boards: Stained 5/4x6x8 (x5), 1x6 decking or Composite	\$ \$ \$		\$ \$ \$
FI	lexlock Ultra / Gator Block Bond XP adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Team	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

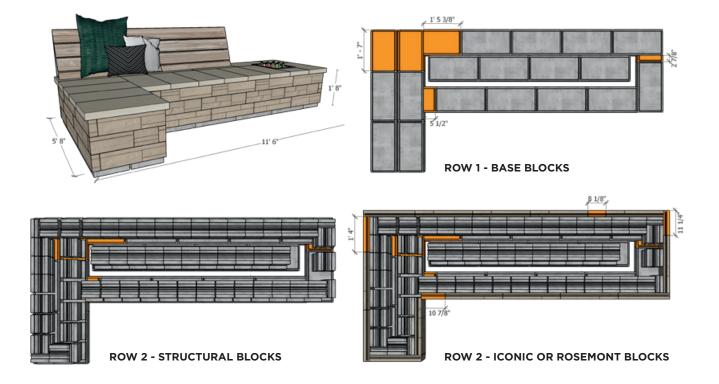
GRAND TOTAL COST: \$_____



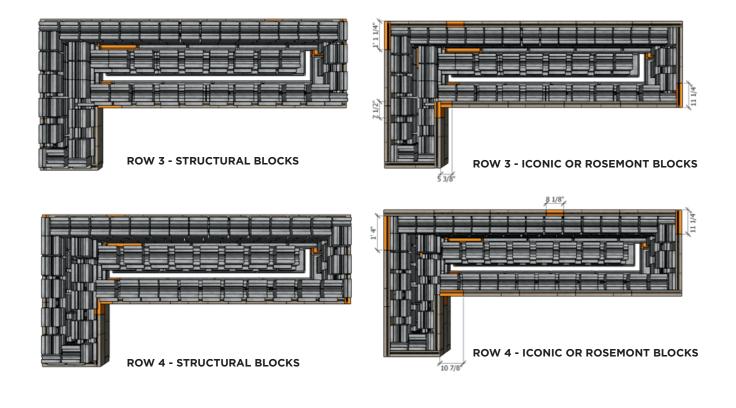
Process

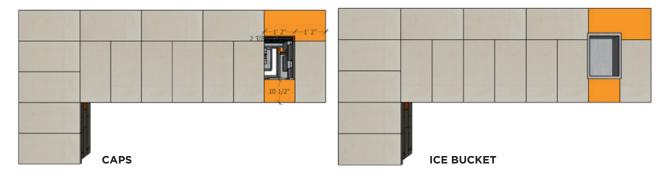
- Determine location of the feature and excavate as required
- Run conduits for electricity (optional lighting or GFI outlet)
- Inspector must approve installation prior to backfilling trench (consult local bylaw)
- Classify, amend and compact soil subgrade final surface should not have variation greater than $+/-\frac{3}{8}$ " over 10'
- □ Install base (open-graded: ASTM #57) minimum 6"-8" thickness (or 2" open-graded: ASTM #8 for synthetic base application)
- Screed open-graded bedding layer (or install synthetic base, if applicable)
- Split 15 single-sided or 8 double-sided Structural Block units (5 per row) to create corners
- Row 1: Cut and install 21 Base Blocks laid out, as per diagram, ensuring units are set square and level
- Row 2: Install first course of 58 Structural Block units, inserting engineered tab into corresponding groove on previously installed Base Block (note: Blocks in center to bridge cap units for top of bench)
 - Install Fascia units, 2 left corners, 3 right corners and 13 straight units
- Row 3: Install second course of 58 Structural Block units, inserting engineered tab into corresponding groove on previously installed Fascia unit (note: Blocks in center to bridge cap units for top of bench)
 - Install Fascia units, 3 left corners, 2 right corners and 13 straight units
- Row 4: Install third course of 58 Structural Block units, inserting engineered tab into corresponding groove on previously installed Base Block (note: Blocks in center to bridge cap units for top of bench)
 - Install Fascia units, 2 left corners, 3 right corners and 13 straight units
- □ Install optional under cap lighting
- Review dimensions for ice bucket, layout and cut cap
- □ Install Raffinato 60mm Cap
- Adhere units using Flexlock Ultra/Gator Block Bond XP adhesive (apply in direction of desired water/air flow)
- Construct and install back rest (pre-build in shop recommended)



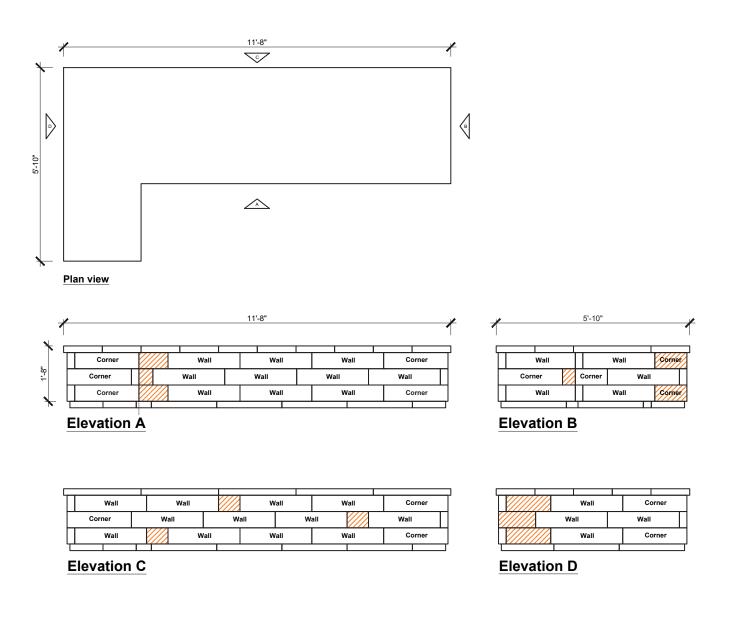






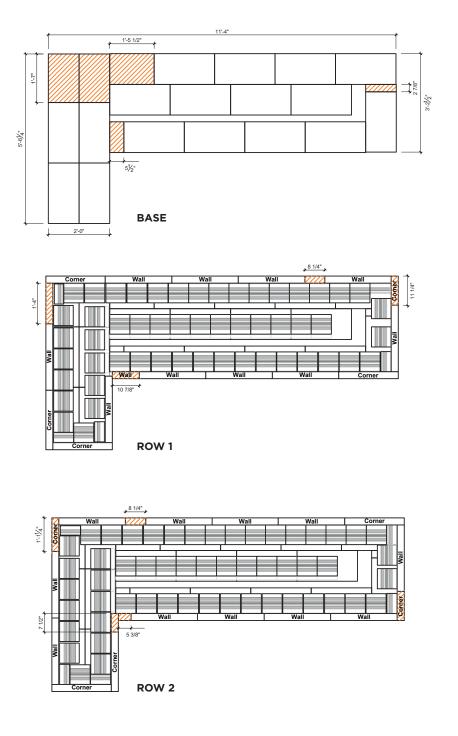






QUANTITY OF MATERIALS REQUIRED lconic Fascia Wall : 40 PCS lconic Fascia Corners : 14 PCS Fascia Structural Block single sided : 175 PCS Fascia Base units : 21 PCS Raffinato Caps : 17 PCS

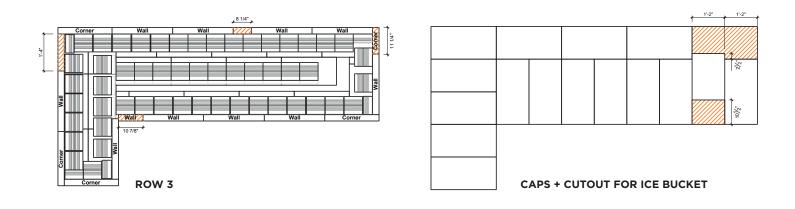




CUT UNITS



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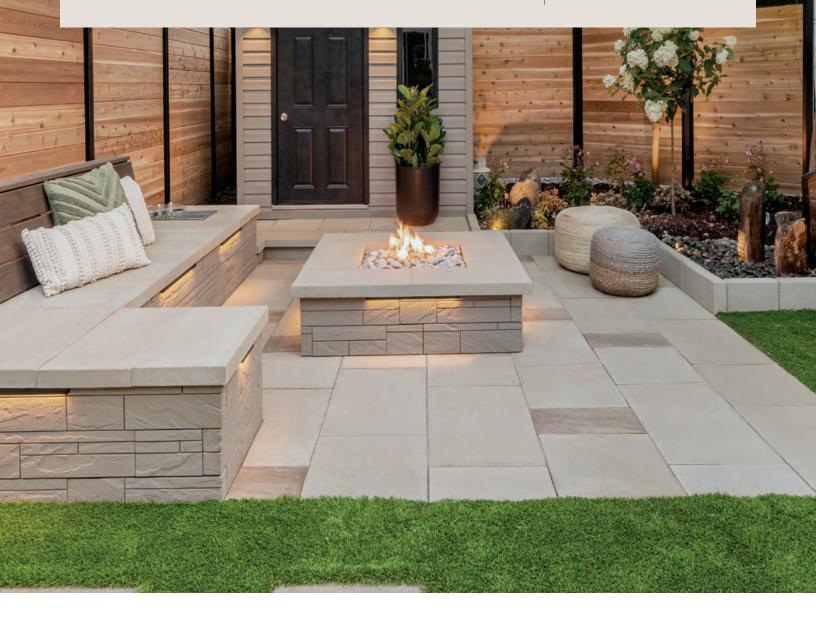




FASCIA FIRE PIT WITH ICONIC WALL

Designed for either the Iconic OR Rosemont wall systems, this fire pit will only require cuts to accomodate vents and the ignition panel. Works well with the square Warming Trends burner kits offered by Techo-Bloc.

Build time: 1 hr Staff: 1-2 Total labor hours: 1-2 hr





Fascia Fire Pit with Iconic Wall

Material and Labor Checklist

\checkmark	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or RC-57 ($\frac{3}{4}$ " clean stone or recycled concrete) or Synthetic Base	\$		\$
	ASTM #8 (¼" clean stone)	\$		\$
	Fascia Base units : 8 PCS	\$		\$
	Fascia Structural Block single sided : 60 PCS	\$		\$
	Iconic (or Rosemont) Fascia Wall : 12 PCS	\$		\$
	Iconic (or Rosemont) Fascia Corners : 12 PCS	\$		\$
	Raffinato Caps : 6 PCS	\$		\$
	Warming Trends burner kit offered by Techo-Bloc	\$		\$
	Optional lighting under the caps	\$	—	\$
	Optional windscreen	\$		\$
	Decorative heat resistant media: glass or stone (optional)	\$		\$
	Flexlock Ultra / Gator Block Bond XP adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

~	Team	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



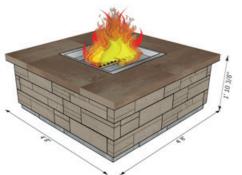
Process

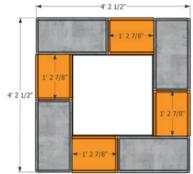
- Determine location of the feature and excavate, as required
- Run conduits for gas and electricity (if installing electric ignition or optional lighting)
- With a certified and bonded gas technician, run natural gas or propane line
- □ Inspector must approve installation prior to backfilling trench (consult local bylaw)
- Classify, amend and compact soil subgrade final surface should not have variation greater than +/- $\frac{3}{8}$ " over 10'
- □ Install base (open-graded: ASTM #57) minimum 6"-8" thickness (or 2" open-graded: ASTM #8 for synthetic base application)
- Screed open-graded bedding layer, or install synthetic base. Synthetic base can be used when installing a gas burner
- Split 8 single-sided or 2 double-sided Structural Block units (4 per row) to create corners.
- Row 1: Cut and install Base Block laid out, as per diagram, ensuring units are set square and level
- Row 2: Install first course of Structural Block, inserting engineered tab into corresponding groove on previously installed Base Block
 - □ Identify vent location, layout and cut Structural and Fascia units accordingly
 - Install Fascia units, 2 left corners, 2 right corners and 4 straight units
- Row 3: Install second course of Structural Block, inserting engineered tab into corresponding groove on previously installed Fascia unit
 - Install Fascia units, 2 left corner, 2 right corners and 4 straight units
- □ Install ignition panel in desired location (Fascia unit(s) to be cut)
- Test fit burner and pan, adjust to fit and support unit using Structural Block placed in the central opening of the structure
- Allow gas technician to connect and test burner system and secure components
- □ Install optional under cap lighting
- □ Install Raffinato 60mm Cap
- Adhere units using Flexlock Ultra/Gator Block Bond XP adhesive (apply in direction of desired air flow)

TECHO—BLOC

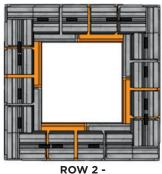
INSPIRING ARTSCAPES

□ Install decorative media and optional windscreen

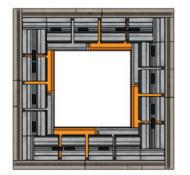




ROW 1 - BASE BLOCKS



STRUCTURAL BLOCKS



ROW 2 - ICONIC OR ROSEMONT BLOCK



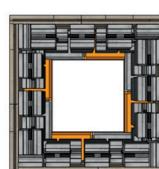
ROW 4 - CAPS



ROW 3 -STRUCTURAL BLOCKS

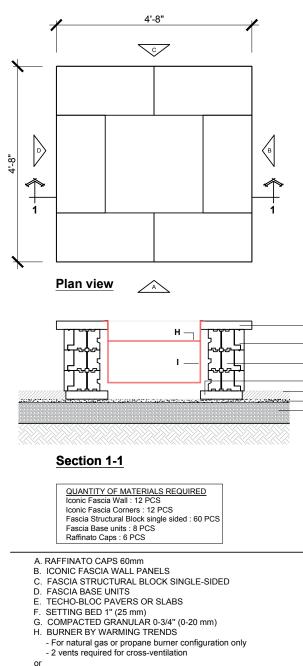


IF WOOD-BURNING



ROW 3 - ICONIC OR ROSEMONT BLOCKS

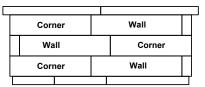






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Elevation B

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	Corner	Vent Wall		
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Elevation C

B C

D

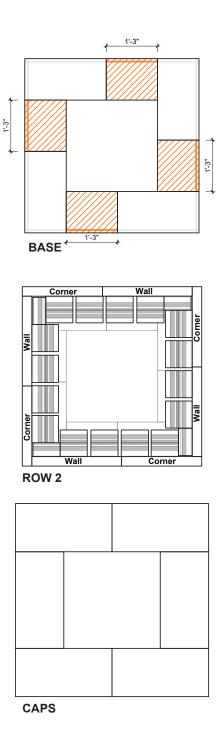
E F G

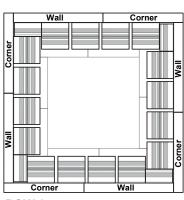
	Corr	ner		Wall	
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Elevation D

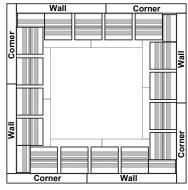
NOTE: Secure the blocks using a heat resistant concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.







ROW 1



ROW 3





FASCIA BAR WITH ROSEMONT WALL

Designed for either the Iconic OR Rosemont wall systems, this bar structure can be converted to a cooking island or wet bar while preserving its original dimensions. Note: as designed, this structure should not require any cuts and should be built on a poured concrete base.

Build time: 1-1.5 hr Staff: 2 Total labor hours: 2-3 hr





Fascia Bar with Rosemont Wall

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or RC-57 ($\frac{3}{4}$ " clean stone or recycled concrete)	\$		\$
	Portland Cement (for slab foundation construction)	\$		\$
	Concrete forms	\$		\$
	Grade Pins	\$		\$
	Fascia Base units : 7 PC	\$		\$
	Fascia Structural Block single sided : 120 PCS	\$		\$
	Rosemont (or Iconic) Fascia Wall : 24 PCS	\$		\$
	Rosemont (or Iconic) Fascia Corners : 24 PCS	\$		\$
	Countertop (outside dimensions: 2'6" x 6'10")	\$		\$
	Flexlock Ultra / Gator Block Bond XP adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Team	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

- Determine location of the feature and excavate as required
- Run conduits for electricity (optional lighting or GFI outlet) and plumbing, as required
- Inspector must approve installation prior to backfilling trench (consult local bylaw)
- Classify, amend and compact soil subgrade final surface should not have variation greater than $+/-\frac{3}{8}$ " over 10'
- □ Install sub-base (open-graded: ASTM #57) minimum 4"-6" thickness
- □ Install concrete forms to the desired size, typically, base extension beyond dimensions of the structure is not required. Secure forms with grade pins
- Mix and pour porous concrete slab (minimum 6" thickness)
- Cover with plastic sheet and allow minimum 6 hr cure time
- □ Remove grade pins and concrete forms
- □ Install skim coat levelling bed (ASTM #8 or ASTM C-33) as required
- Split 16 single sided or 8 double sided Structural Block units (4 per row) to create corners
- Row 1: Cut and install Base Block, laid out as per diagram ensuring units are set square and level
- Row 2: Install first course of Structural Block, inserting engineered tab into corresponding groove on previously installed Base Block
 - Install Fascia units, 2 left corners, 2 right corners and 4 straight units
- Row 3: Install second course of Structural Block, inserting engineered tab into corresponding groove on previously installed Fascia unit
 - □ Install Fascia units, 2 left corners, 2 right corners and 4 straight units
- Row 4: Install second course of Structural Block, inserting engineered tab into corresponding groove on previously installed Fascia unit
 - Install Fascia units, 2 left corner, 2 right corners and 4 straight units
- □ Install optional under cap lighting
- □ Install custom counter-top



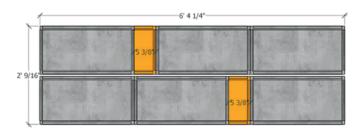




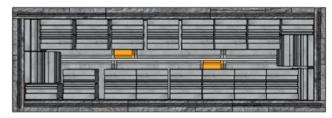
ROW 1 - STRUCTURAL BLOCKS



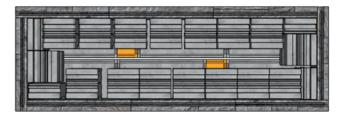
ROW 2 - STRUCTURAL BLOCKS



BASE



ROW 1 - FASCIA ROSEMONT OR ICONIC



ROW 2 - FASCIA ROSEMONT OR ICONIC





ROW 3 - CORE



ROW 4 - CORE



ROW 5 - CORE

TP		

ROW 3 - FASCIA



ROW 4 - FASCIA



ROW 5 - FASCIA







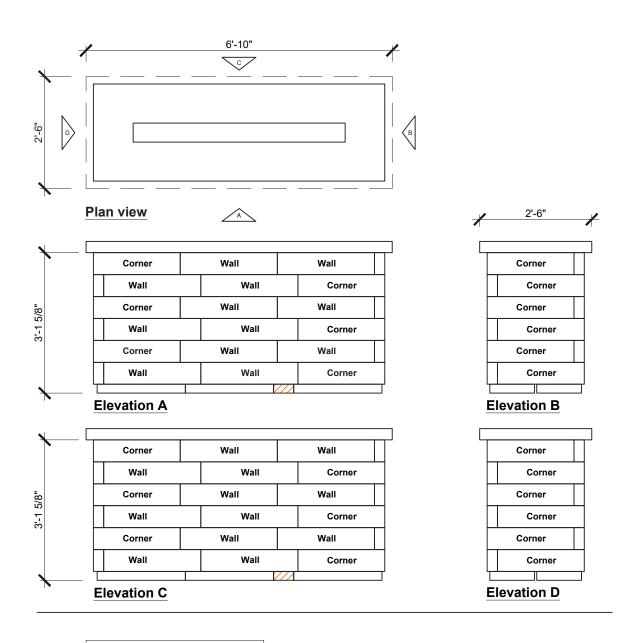
ROW 6 - FASCIA

ROW 6 - CORE



COUNTER TOP

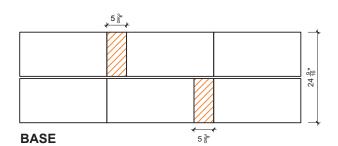


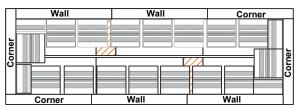


QUANTITY OF MATERIALS REQUIRED Rosemont Fascia Wall : 24 PCS Rosemont Fascia Corners : 24 PCS Fascia Structural Block single sided : 120 Fascia Base units : 7 PCS Counter top

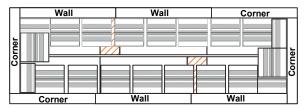




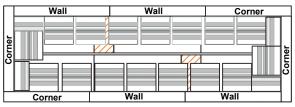




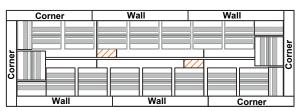
ROW 2



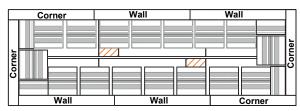




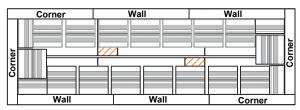




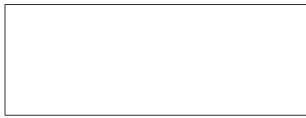
ROW 1



ROW 3



ROW 5



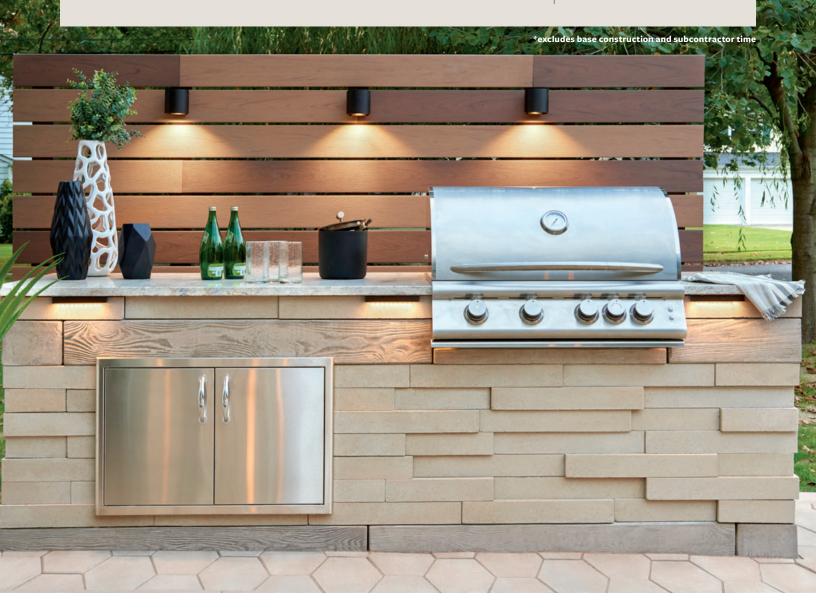




BOREALIS + GRAPHIX WALL COUNTER / BAR / GRILL ISLAND (LENGTH: 8' 8")

Constructed on a traditional or porous concrete slab for stability and uniform seasonal movement, this grill island is the perfect balance of modern and traditional building material textures.

Build time*: 6 hr Staff: 2 Total labor hours: 12-14 hr





Borealis + Graphix Wall Counter / Bar / Grill Island

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or RC-57 ($\frac{3}{4}$ " clean stone or recycled concrete)	\$		\$
	Portland Cement (for slab foundation construction)**	\$		\$
	Concrete forms	\$		\$
	Grade Pins	\$		\$
	10 units - Borealis Wall	\$		\$
	42.64 sq.ft. (104 units) - Graphix Wall	\$		\$
	2 Pave Tool Quick-E Vents (2.95" height) - required for grill ventilation	\$		\$
	Access doors - optional	\$		\$
	Grill or other appliance	\$		\$
	Countertop with exterior dimensions 8'10" x 2'10"	\$		\$
	Flexlock Ultra adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

~	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____

** Porous concrete mix design: 4 parts aggregate to 1 part Portland cement, mix carefully with just enough water to hydrate the cement, but not create a thick paste. The mix should hold together after being squeezed in your hand and should have a slight shine to it.



Process

- Run conduits for gas, electricity and/or water services
- With a certified and bonded gas technician, run natural gas or propane line
 - □ Installation must be approved by local inspector
- □ Install minimum 4" layer of ASTM #57 or RC-57 aggregate
- □ Install concrete forms, secure with grade pins
- Mix and pour porous concrete slab (minimum 6" thickness)
- Cover with plastic sheet and allow minimum 6 hr cure time
- □ Remove grade pins and concrete forms
- Install first course of Borealis Wall ensuring units are set square and level
- Install courses of Graphix Wall, marking and cutting as per plan (smooth faces out to replicate image above)
- □ Measure and cut Graphix Wall units to accommodate optional access door
- Adhere units using Flexlock Ultra adhesive (apply in direction of desired air flow)
- □ Install second course of Borealis Wall, ensuring correct placement of any units that need to bridge over access doors
- Install final course of Graphix Wall, mark and cut units to receive Pave Tool Quick-E Vents
- Optional: install under-cap Hyde style in-Lite lighting fixtures
- Install countertop, shim and seamseal with exterior-grade caulk, as needed
- □ Install Grill or other applicable appliances



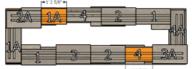
Always consult appliance manufacturer's recommendations regarding cross-ventilation and fuel requirements.

TECHO—BLOC

INSPIRING ARTSCAPES



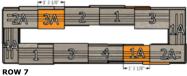
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ROW 3

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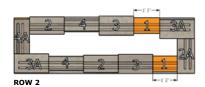
ROW 5

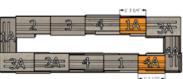






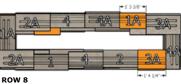
ROW 11

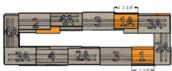




ROW 6

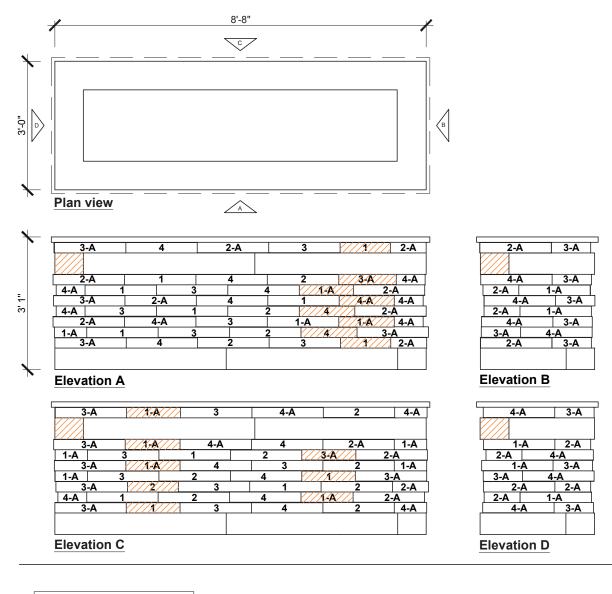
ROW 4





ROW 10





QUANTITY OF MATERIALS REQUIRED Graphix wall : 12 Rows Borealis wall : 3 rows Counter top supplied by others

34



INSPIRING ARTSCAPES

FULL-SIZE GRILL ISLAND WITH RAFFINATO STEP AND BRANDON WALL INSERT COUNTER / BAR / GRILL ISLAND (LENGTH: 11' 8 ½")

This full-sized islands is an entertainer's dream. And it's easy to add to most patios.

Build time*: 6 hr Staff: 2 Total labor hours: 12-14 hr



Full-size Grill Island with Raffinato Step and Brandon wall insert

Material and Labor Checklist

\checkmark	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57	\$		\$
	ASTM #8 or ASTM C-33	\$		\$
	Geotextile	\$		\$
	Concrete forms	\$		\$
	Ready-Mix or Porous Concrete	\$		\$
	27 units Raffinato Step	\$		\$
	Construction adhesive	\$		\$
	4 vents (min. 18 in2 vent space required)	\$		\$
	Grill	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

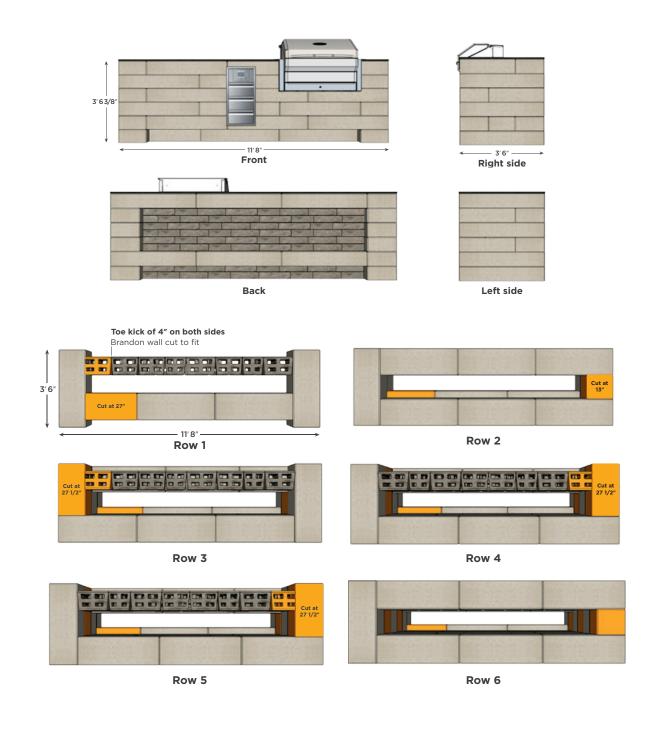
- Run conduits for electrical and gas (as required)
- With certified, bonded gas technician, run propane or natural gas line
- Appropriate inspector must approve installation prior to backfilling trench
- Classify, amend and compact soil subgrade final surface should not have variation greater than $+/-\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- □ Install sub-base (open-graded: ASTM #57) minimum 4"-6" thickness
- □ Form and pour Ready-Mix or Porous Concrete (PC) pad, recommended min. 4" (fiber-reinforcement, if required)
- □ Install skim coat leveling bed (ASTM #8 or ASTM C-33) *if required
- Mark and cut Raffinato Step units to accomodate ventilation and assembly plan
- Mechanically install Raffinato Step units, as per plan, secured using construction adhesive. At same time, install Brandon 90mm Wall block, secured with supplied anchoring pins and construction adhesive.
- □ Install electrical outlets *optional
- □ Trial fit grill to assess required supports
- □ With certified, bonded gas technician connect grill to gas line and pressure test
- □ Insert cross-vent grates and access panels/doors/drawers
- □ Install custom counter-top



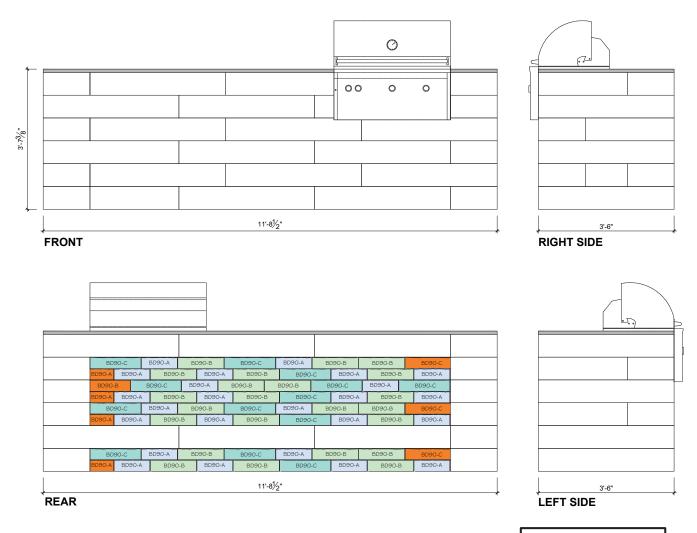
Always consult manufacturer's recommendations regarding cross-ventilation requirements.



ROW-BY-ROW DRAWINGS

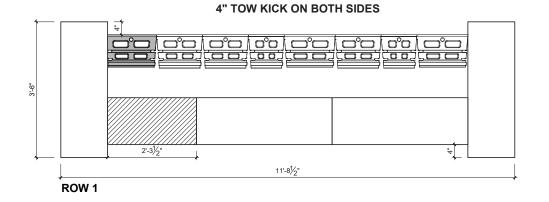


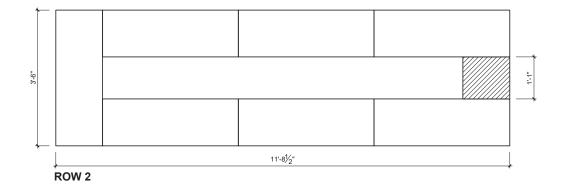


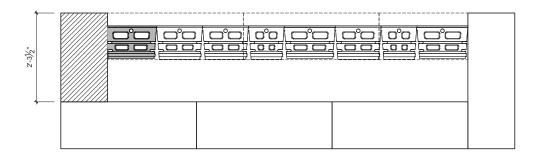


QUANTITY OF MATERIALS REQUIRED
Raffinato steps: 35 Pcs Brandon walls: 12 Rows Forno : 1 Unit



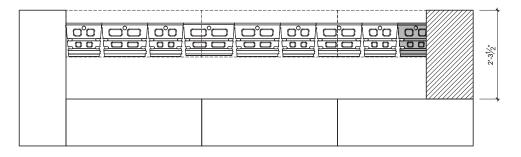




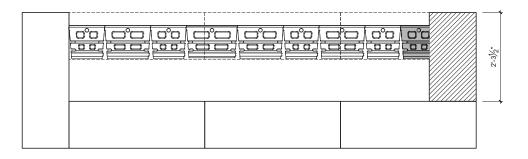


ROW 3

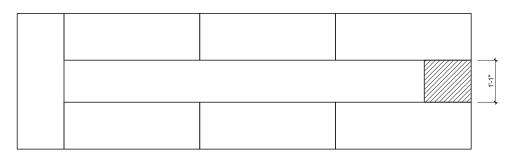




ROW 4



ROW 5



ROW 6



RAFFINATO STEP + GRAPHIX WALL WOOD-FIRED OVEN

The sleek, modern look of the Raffinato collection has now been extended to an outdoor wood-fired oven feature. The Raffinato step units, combined with Graphix wall supports the oven and provides storage for logs or wood. Build time*: 1 hr Staff: 2 Total labor hours: 2-3 hr





Raffinato Step + Graphix Wall Wood-Fired Oven

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57	\$		\$
	ASTM #8 or ASTM C-33	\$		\$
	Geotextile	\$		\$
	Concrete forms	\$		\$
	Ready-Mix or Porous Concrete	\$		\$
	10 rows Graphix Wall	\$		\$
	6 units Raffinato Step	\$		\$
	Flexlock Ultra / Gator Block Bond XP adhesive	\$		\$
	Forno pizza oven	\$		\$

TOTAL MATERIALS COST: \$_____

~	Team	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

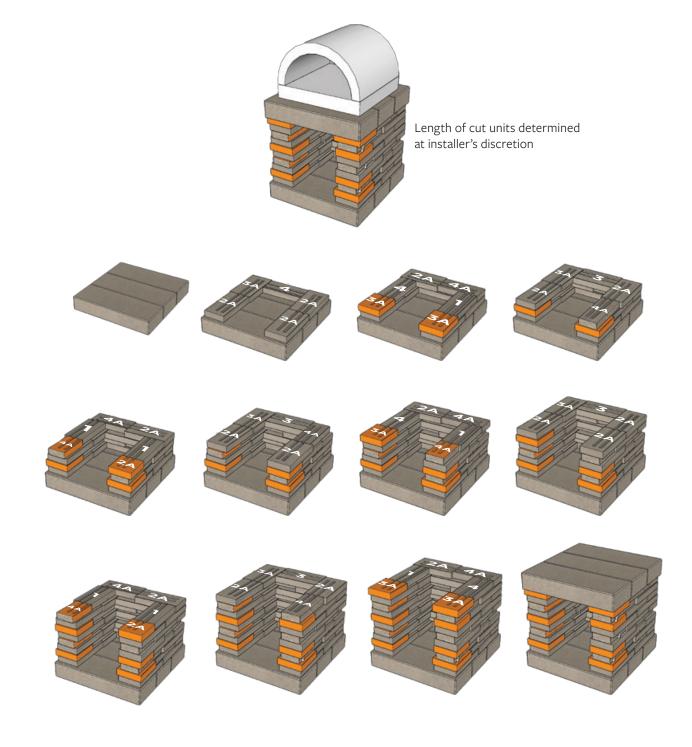
- Classify, amend and compact soil subgrade final surface should not have greater than +/- $\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- □ Install sub-base (open-graded: ASTM #57) minimum 4"-6" thickness
- Form and pour Ready-Mix or Porous Concrete (PC) pad, recommended min. 4" thickness (fiber-reinforcement, if required)
- □ Install skim coat leveling bed (ASTM #8 or ASTM C-33), as required
- Mechanically install 3 Raffinato Step units, as per plan
- Install 10 rows Graphix Wall, as per plan, using supplied clips and bonded with construction adhesive
- Mechanically install 3 Raffinato Step units, as per plan
- □ Install Forno pizza oven



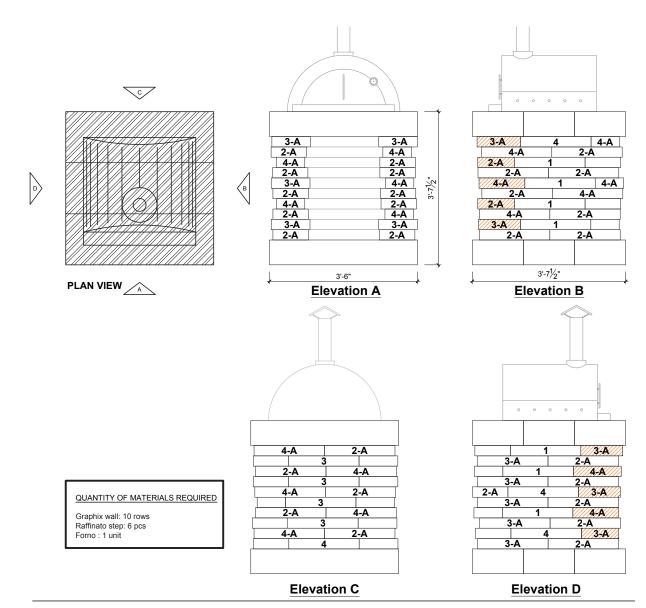
Consult local building codes to set appropriate distance from homes and other structures.



ROW-BY-ROW DRAWINGS



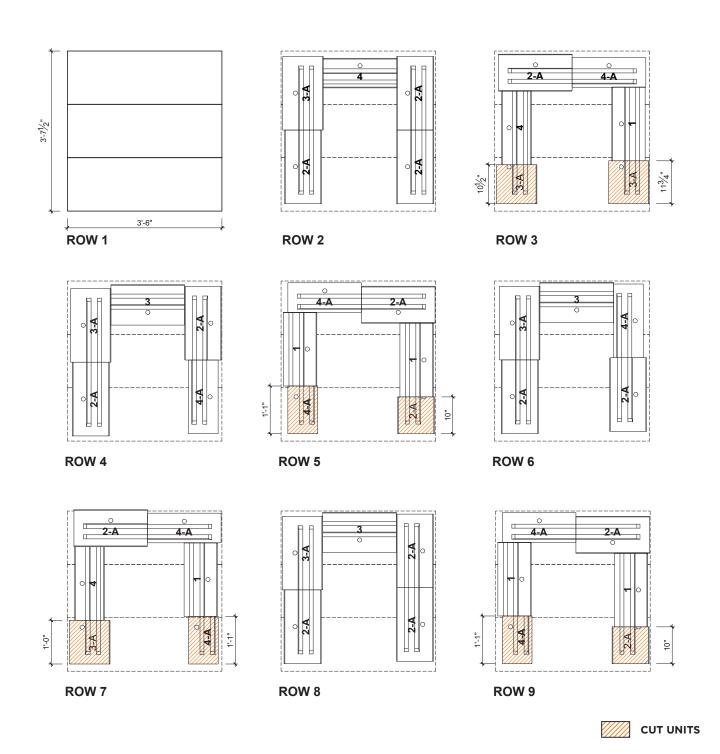




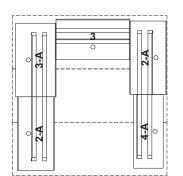
NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the pizza oven comply with local regulations and code requirements. The construction of the base should include the installation of a concrete slab and pillars under the slab. The depth of the pillars and reinforcement should be determined based on site conditions and comply with local code.

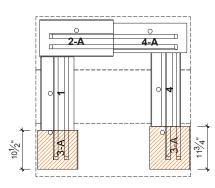


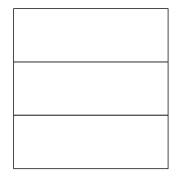
TECHO—BLOC







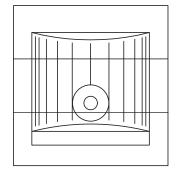




ROW 10

ROW 11

ROW 12



ROW 13 (FORNO)





BOREALIS WALL WOOD-FIRED OVEN (LENGTH: 3' 6")

The Borealis Wall wood-fired oven is the perfect addition for any homeowner who is looking to impress. This design combines a classic look with a versatile oven that's ready to be fired up. Build time*: 1 hr Staff: 2 Total labor hours: 2-3 hr





Borealis wall Wood-Fired Oven

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57	\$		\$
	ASTM #8 or ASTM C-33	\$		\$
	Geotextile	<u>\$</u>		\$
	Concrete forms	\$		\$
	Ready-Mix or Porous Concrete	\$		\$
	1 pallet of Borealis Wall	\$		\$
	Construction adhesive	\$		\$
	Forno pizza oven	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

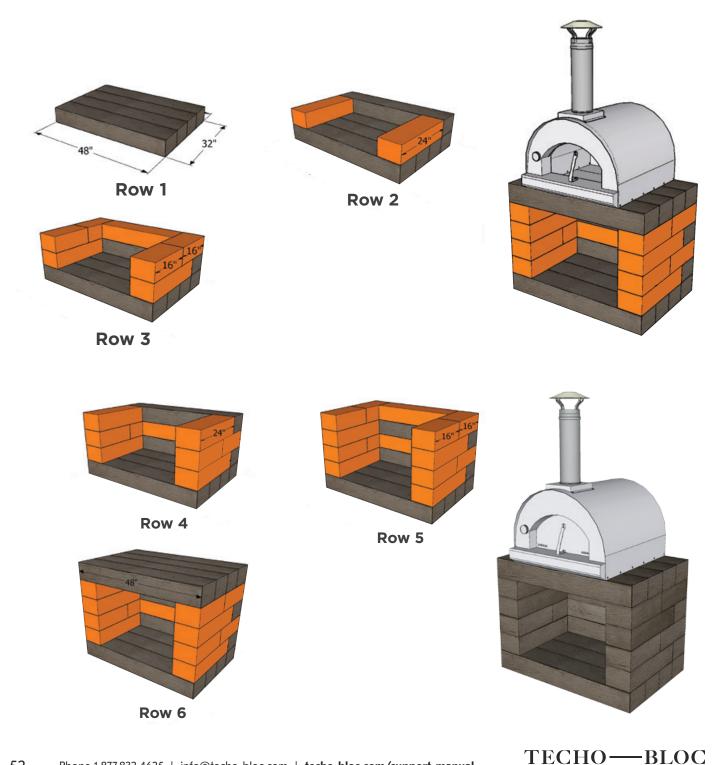
- Classify, amend and compact soil subgrade final surface should not have greater than +/- $\frac{3}{8}$ " over 10'
- □ Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- □ Install sub-base (open-graded: ASTM #57) minimum 4"-6" thickness
- □ Form and pour Ready-Mix or Porous Concrete (PC) pad, recommended min. 4" (fiber-reinforcement, if required)
- □ Install skim coat leveling bed (ASTM #8 or ASTM C-33) *if required
- □ Cut Borealis Wall units, as per plan
- □ Install Borealis Wall units, as per plan, bond with construction adhesive
- □ Install Forno pizza oven



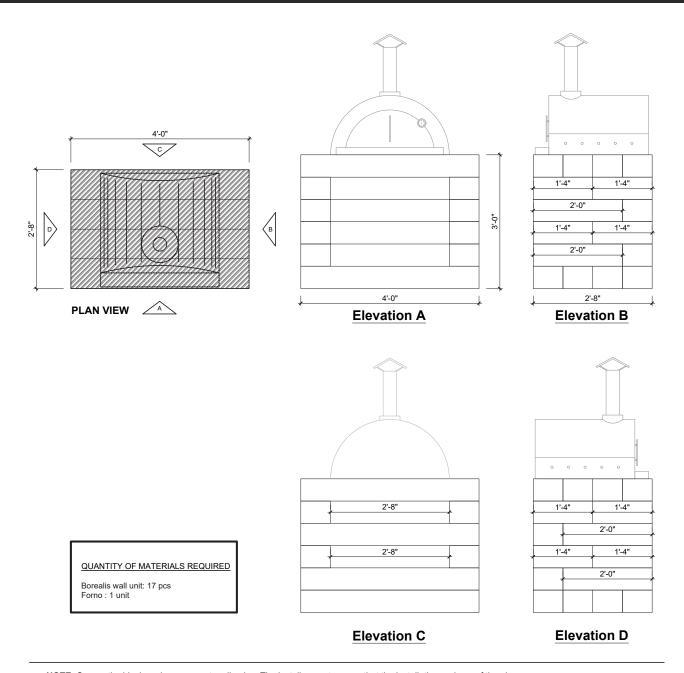
Consult local building codes to set appropriate distance from homes and other structures.



ROW-BY-ROW DRAWINGS

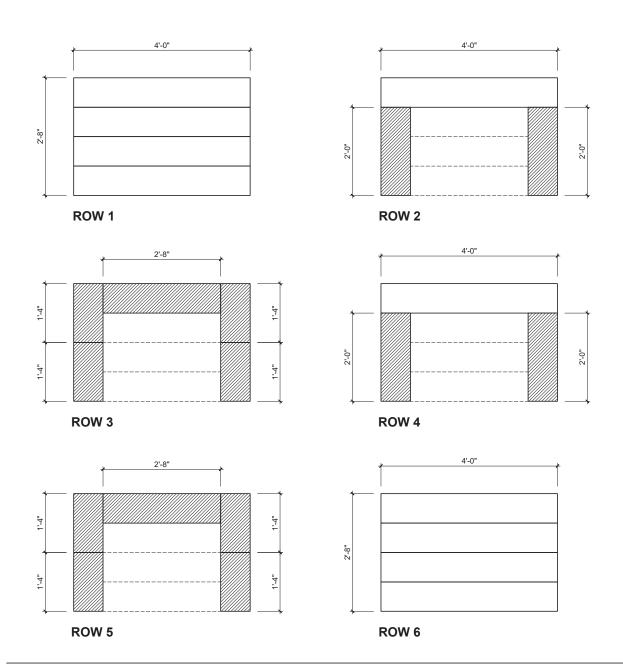


INSPIRING ARTSCAPES



NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the pizza oven comply with local regulations and code requirements. The construction of the base should include the installation of a concrete slab and pillars under the slab. The depth of the pillars and reinforcement should be determined based on site conditions and comply with local code.





NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the pizza oven comply with local regulations and code requirements. The construction of the base should include the installation of a concrete slab and pillars under the slab. The depth of the pillars and reinforcement should be determined based on site conditions and comply with local code.



RÖCKA WOOD-FIRED OVEN

Using Röcka wall to build an outdoor wood-fired oven offers your clients a beautiful, simple to execute cooking feature with storage capacity. The stack stone appearance provides a traditional look.

Build time*: 2 hrs Staff: 2 Total labor hours: 4 hrs





Röcka Wood-Fired Oven

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or ASTM C-2940	\$		\$
	ASTM #8 or ASTM C-33	\$		\$
	Geotextile	\$		\$
	Concrete Forms	\$		\$
	Ready-mix or Porous Concrete	\$		\$
	1 pallet Röcka Wall	\$		\$
	12 units of Piedimonte Cap	\$		\$
	Construction adhesive	\$		\$
	Firepit feature basin & accessories	\$		\$

TOTAL MATERIALS COST: \$_____

~	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____

Process

- Classify, amend and compact soil subgrade final surface should not have greater than +/- $\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- □ Install sub-base (open-graded: ASTM #57) minimum 4"-6" thickness
- □ Form and pour Ready-Mix or Porous Concrete (PC) pad, recommended min. 4" (fiber-reinforcement, if required)
- □ Install skim coat leveling bed (ASTM #8 or ASTM C-33) *if required
- Cut Borealis Wall units and Piedimonte Cap units, as per plan
- Install Borealis Wall and Piedimonte Cap units, as per plan, bond with construction adhesive
- □ Install Forno pizza oven



Consult local building codes to set appropriate distance from homes and other structures.



ROW-BY-ROW DRAWINGS

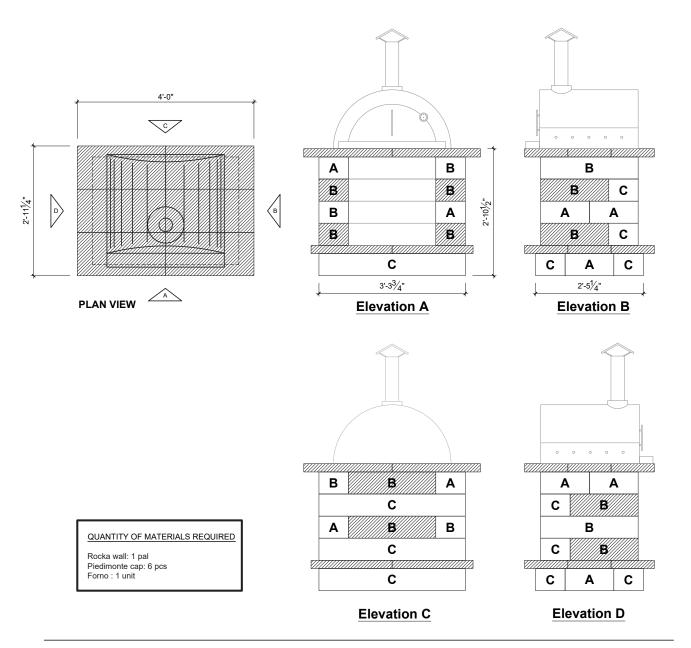
OPTION 1



58



OPTION 1



NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the pizza oven comply with local regulations and code requirements. The construction of the base should include the installation of a concrete slab and pillars under the slab. The depth of the pillars and reinforcement should be determined based on site conditions and comply with local code.

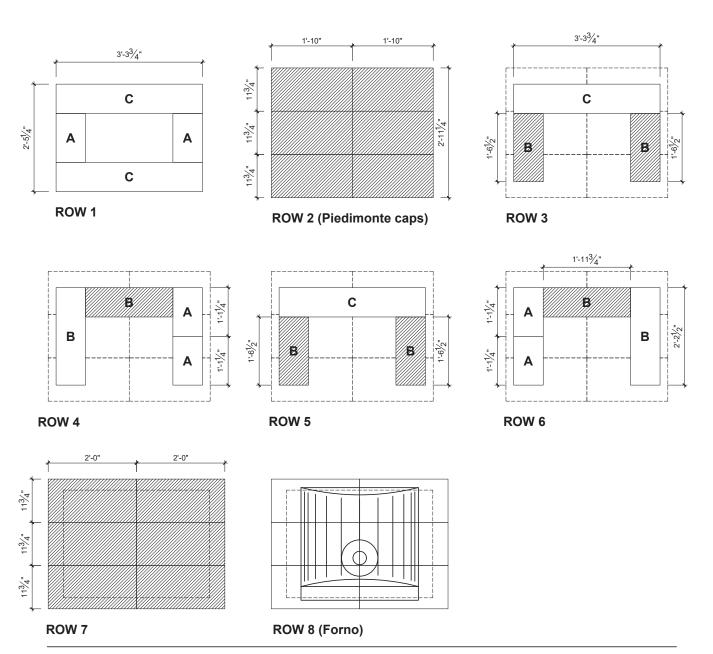




CUT UNITS



OPTION 1



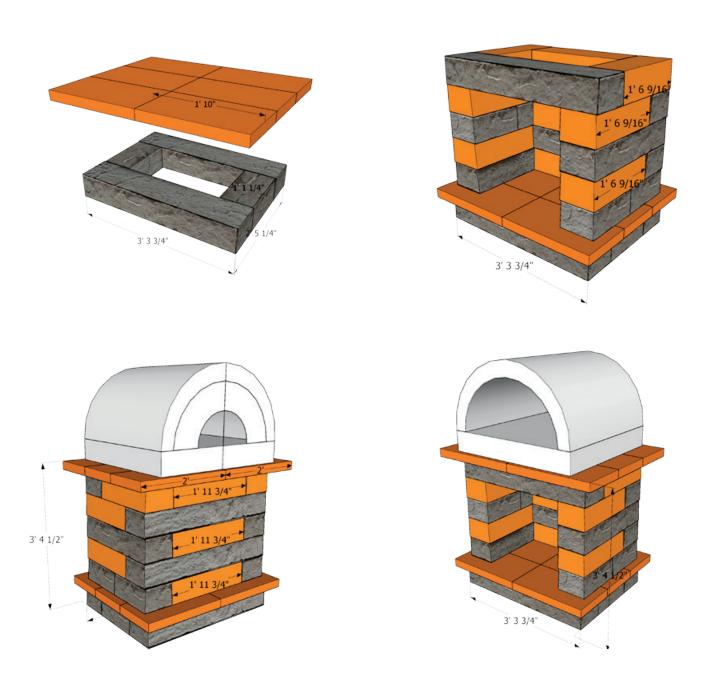
NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the pizza oven comply with local regulations and code requirements. The construction of the base should include the installation of a concrete slab and pillars under the slab. The depth of the pillars and reinforcement should be determined based on site conditions and comply with local code.

CUT UNITS

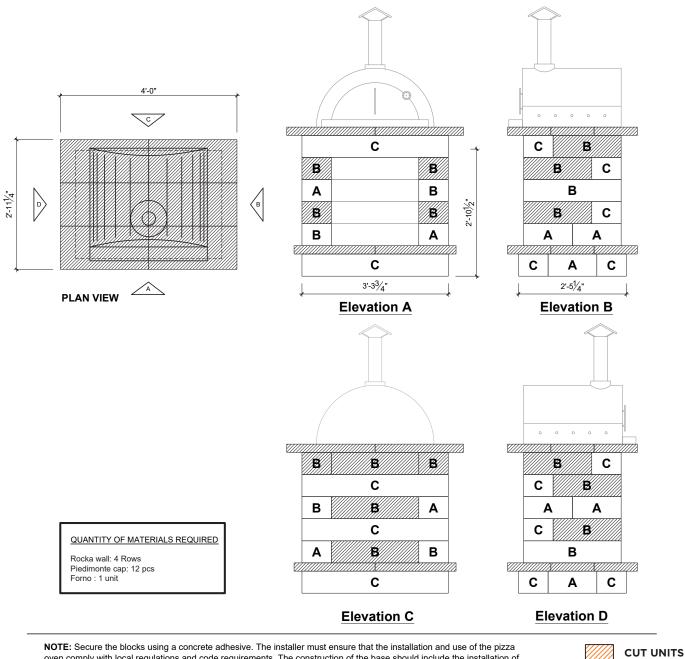


ROW-BY-ROW DRAWINGS

OPTION 2





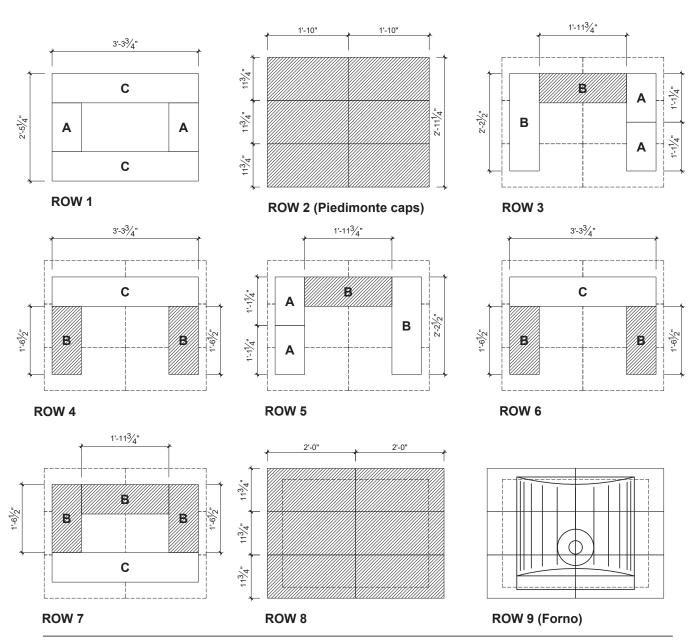


NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the pizza oven comply with local regulations and code requirements. The construction of the base should include the installation of a concrete slab and pillars under the slab. The depth of the pillars and reinforcement should be determined based on site conditions and comply with local code.



OPTION 2

CUT UNITS



NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the pizza oven comply with local regulations and code requirements. The construction of the base should include the installation of a concrete slab and pillars under the slab. The depth of the pillars and reinforcement should be determined based on site conditions and comply with local code.

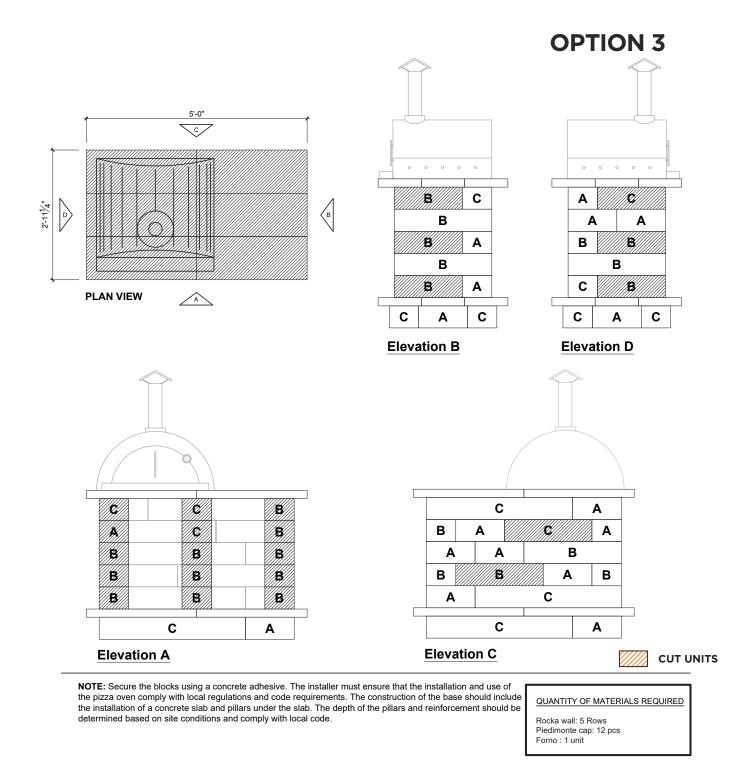


ROW-BY-ROW DRAWINGS

OPTION 3

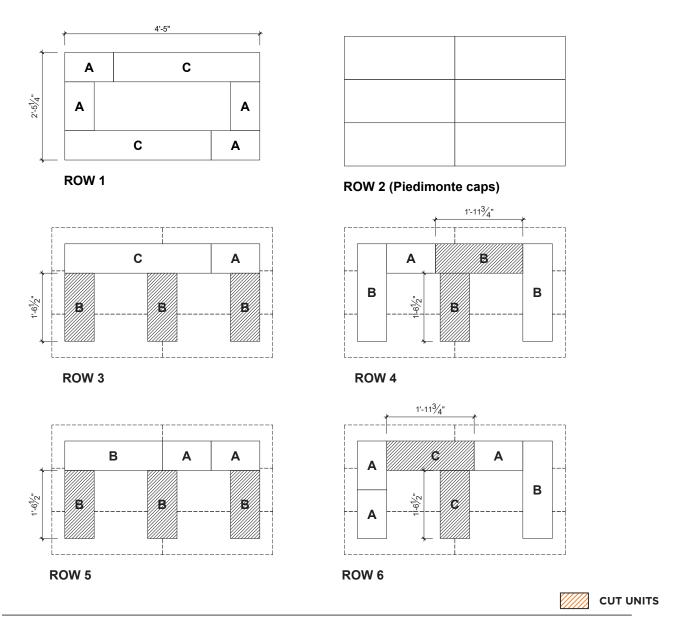






TECHO—BLOC INSPIRING ARTSCAPES



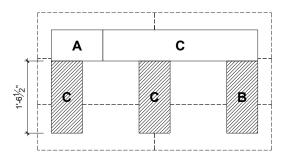


NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the pizza oven comply with local regulations and code requirements. The construction of the base should include the installation of a concrete slab and pillars under the slab. The depth of the pillars and reinforcement should be determined based on site conditions and comply with local code.

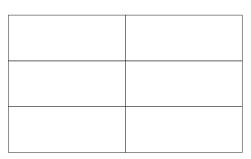
QUANTITY OF MATERIALS REQUIRED Rocka wall: 5 Rows Piedimonte cap: 12 pcs Forno : 1 unit



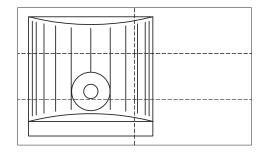




ROW 7



ROW 8 (Piedimonte caps)



ROW 9 (Forno)

NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the pizza oven comply with local regulations and code requirements. The construction of the base should include the installation of a concrete slab and pillars under the slab. The depth of the pillars and reinforcement should be determined based on site conditions and comply with local code.

QUANTITY OF MATERIALS REQUIRED

Rocka wall: 5 Rows Piedimonte cap: 12 pcs Forno : 1 unit



BOREALIS + GRAPHIX WALL FIRE FEATURE / "FIRE PIT" (LENGTH: 5' 4")

Fire features are the most popular upgrade to residential patio projects. This unique blend of smooth and wood-grain textures adds warmth and refinement to any outdoor space.

Build time*: 1 hr Staff: 2 Total labor hours: 2-3 hr

*excludes base construction





Borealis + Graphix Wall Fire Feature / "Fire Pit"

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or RC-57 ($\frac{3}{4}$ " clean stone or recycled concrete) or Synthetic Base	\$		\$
	ASTM #8 (¼" clean stone) or ASTM C 33 (Washed concrete sand) bedding layer (helpful when leveling large wetcast units)	\$		\$
	8 units - Borealis Wall	\$		\$
	4.1 sq.ft. (10 units) - Graphix Wall	\$		\$
	Warming Trends fabricated pan, selected burners and ignition system	\$		\$
	Optional windscreen	\$		\$
	Decorative heat resistant media (glass or lava rock)	\$		\$
	Pave Tool Quick-E Vents (2.95" height)	\$		\$
	Flexlock Ultra adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

~	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

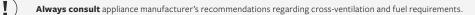
GRAND TOTAL COST: \$_____

** Porous concrete mix design: 4 parts aggregate to 1 part Portland cement, mix carefully with just enough water to hydrate the cement, but not create a thick paste. The mix should hold together after being squeezed in your hand and should have a slight shine to it.



Process

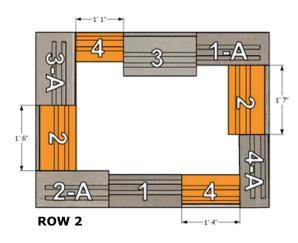
- Run conduits for gas and electricity (if electric ignition option)
- With a certified and bonded gas technician, run natural gas or propane line
- □ Installation must be approved by local inspector
- □ Install selected base material
- □ Screed optional bedding layer
- Install first course of Borealis Wall ensuring units are set square and level
- Install courses of Graphix Wall, marking and cutting as per plan (smooth faces out to replicate image above)
- Mark and cut Graphix Wall units to accommodate vents and ignition panel
- □ Install final course of Borealis Wall
- Test fit burner and pan, adjust to fit and support unit using block supports or metal brackets
- Allow gas technician to connect and test burner system and secure components
- Adhere units using Flexlock Ultra adhesive (apply in direction of desired air flow)
- □ Install decorative media and optional windscreen

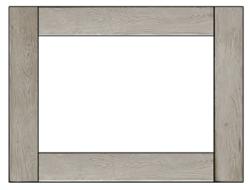




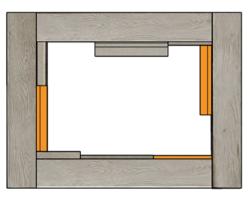
ROW-BY-ROW DRAWINGS





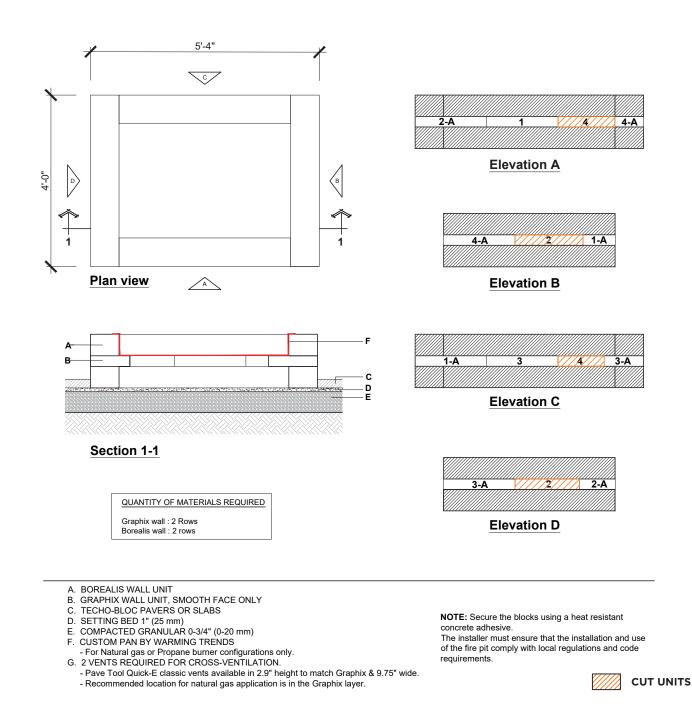


ROW 1



ROW 3







RAFFINATO STEP LINEAR FIRE FEATURE / "FIRE PIT" (LENGTH: 9' 4")

The Raffinato Step linear fire feature is a creative addition that is sure to add warmth to any landscape. The design is easy to build, and can be completed within a single day.

Build time*: 2 hr Staff: 2 Total labor hours: 2-3 hr



Raffinato Step Linear feature/"Fire Pit"

Material and Labor Checklist

\checkmark	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or ASTM C-2940	\$		\$
	ASTM #8 or ASTM C-33	\$		\$
	Geotextile	\$		\$
	9 units Raffinato 60mm Cap or 60mm CPS for embedment	\$		\$
	12 units Raffinato Step	\$		\$
	Construction adhesive	\$		\$
	4 vents (min. 18 in ² vent space required)	\$		\$
	1x burner	\$		\$
	1x windscreen	\$		\$
	Decorative media	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

- □ Run conduits for gas and electrical
- With certified, bonded gas technician, run propane or natural gas line
- □ Install heat-resistant drain *if required
- Appropriate inspector must approve installation prior to backfilling trench
- Classify, amend and compact soil subgrade final surface should not have greater variation than $+/-\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- □ Install base (open-graded base: ASTM #57 or dense-graded base: ASTM C-2940) minimum 4"-6" thickness
- Install 1" leveling bed (open-graded: ASTM #8 or dense-graded: ASTM C-33) *optional
- □ Install Concrete Paving Slabs (CPS) for embedment *best practice
- □ Mark and cut Raffinato Step units to accomodate ventilation and assembly plan
- □ Mechanically install Raffinato Step units as per plan, including manufacturer-recommended crossventilation
- □ Apply appropriate construction adhesive between units *high temperature-resistant when applicable
- Trial fit of burner in fire feature opening, evaluate need for internal burner supports (block supports or metal brackets)
- With certified, bonded gas technician, connect burner to gas line
- □ Install windscreen and decorative media (lava rock, glass, etc.)



Always consult manufacturer's recommendations regarding cross-ventilation requirements.

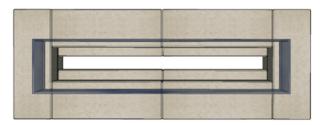




Row 1



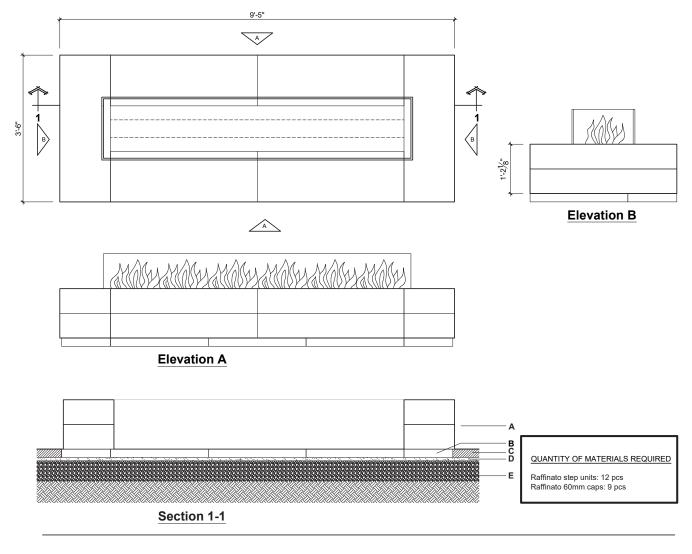
Row 2



Row 3



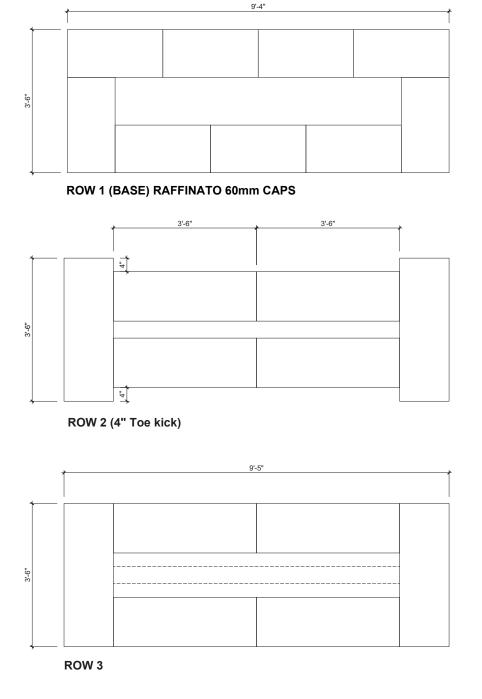




- A. RAFFINATO STEP UNIT B. RAFFINATO 60MM CAP AS THE BASE
- C. TECHO-BLOC PAVERS OR SLABS
- D. SETTING BED 1" (25 mm) E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.







GRAPHIX WALL FIRE FEATURE / "FIRE PIT" (LENGTH: <u>4' 6 ¾"</u>)

Like the fire it contains, the Graphix Wall fire feature keeps the eye moving with altering depths and textures. Its sleekness and visual interest make it perfect for design lovers. Build time*: 1 hr Staff: 1-2 Total labor hours: 2-3 hr





Graphix wall Fire Feature / "Fire Pit"

Material and Labor Checklist

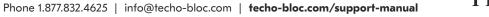
~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or ASTM C-2940	\$		\$
	ASTM #8 or ASTM C-33	\$		\$
	Geotextile	\$		\$
	1 pallet Graphix Wall	\$		\$
	2 rows Graphix or Raffinato 60mm Cap	\$		\$
	Construction adhesive	\$		\$
	4 vents (min. 18 in ² vent space required)	\$		\$
	1x burner	\$		\$
	1x windscreen	\$		\$
	Decorative media	\$		\$

TOTAL MATERIALS COST: \$_____

~	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



80

TECHO BLOC

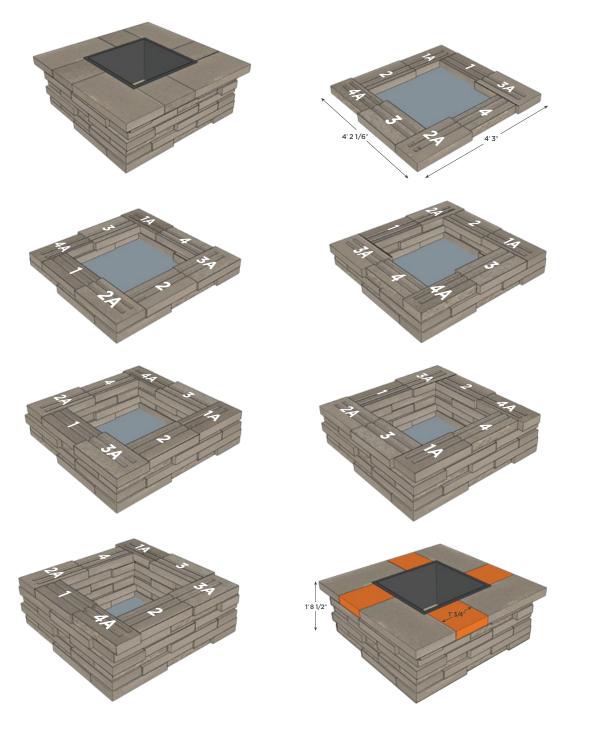
Process

- □ Run conduits for gas and electrical
- With certified, bonded gas technician, run propane or natural gas line *omit if wood-burning
- □ Install heat-resistant drain *if required
- Appropriate inspector must approve installation prior to backfilling trench *omit if wood-burning
- Classify, Amend & Compact soil subgrade. Final surface should not have greater variation than +/- $\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- Install base (open-graded base: ASTM #57 or dense-graded base: ASTM C-2940) minimum 4"-6" thickness
- Install 1" leveling bed (open-graded: ASTM #8 or dense-graded: ASTM C-33) *optional
- □ Install Concrete Paving Slabs (CPS) for embedment *best practice
- Assemble fire feature using Graphix Wall block, as per plan
- Mark and cut blocks to accommodate manufacturer-recommended cross-ventilation *omit if wood-burning
- □ Apply appropriate construction adhesive between units *high temperature-resistant when applicable
- Trial fit of burner in fire feature opening, evaluate need for internal burner supports (block supports or metal brackets) *omit if wood-burning
- □ Insert heat-resistant steel liner or fire brick if wood-burning
- With certified, bonded gas technician, connect burner to gas line
 *omit if wood-burning
- Install windscreen and decorative media (lava rock, glass, etc.)
 *omit if wood-burning

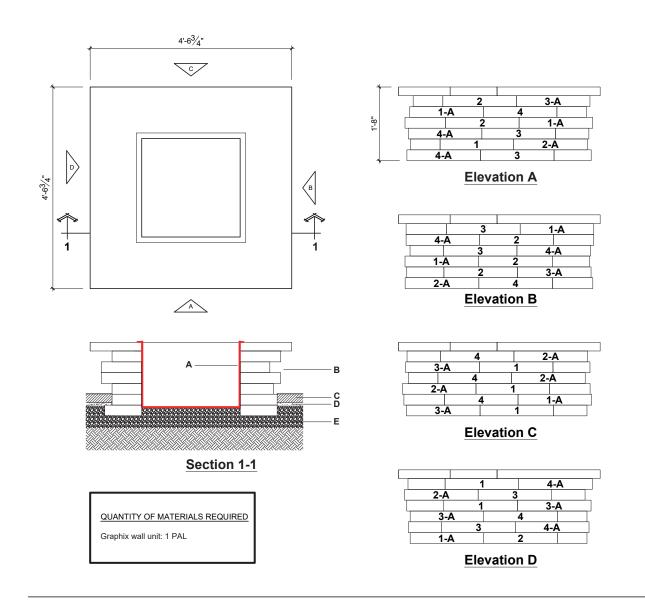


Always consult manufacturer's recommendations regarding cross-ventilation requirements.





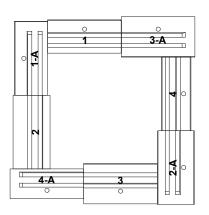
TECHO BLOC

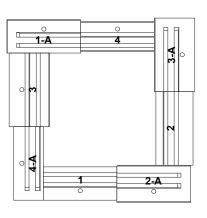


- A. STEEL BOX INSERT
- **B. GRAPHIX WALL UNIT**
- C. TECHO-BLOC PAVERS OR SLABS
- D. SETTING BED 1" (25 mm) E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

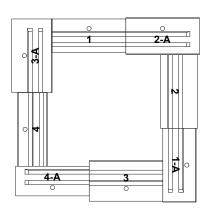
NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.







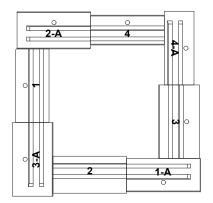
ROW 2



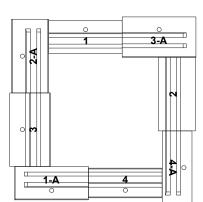
ROW 3

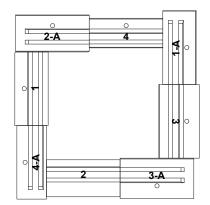
ROW 6

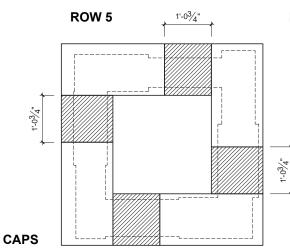
ROW 1













INSPIRING ARTSCAPES

BOREALIS FIREPIT FIRE FEATURE / "FIRE PIT"

The counter-intuitive look of wood framing in a blazing fire is one that is sure to set any landscape project apart. Give your customers the perfect focal point to settle in for a cozy evening in the outdoors.

Build time*: 1 hr Staff: 1-2 Total labor hours: 2-3 hr





Borealis "Fire Pit"

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Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	Geotextile	\$		\$
	Open or Dense-graded base material	\$		\$
	1 pallet of Borealis Wall	\$		\$
	Flexlock Ultra Adhesive	\$		\$
	*if wood-burning: Fire Brick or Heat-Resistant Steel Sleeve/Insert (to line interior walls)	\$		\$
	High Temperature Resistant Adhesive (if using fire brick)	\$		\$
	**if Natural Gas or Liquid Propane: 2 Ventilation Grills (or as otherwise speci- fied by burner supplier)	\$		\$
	1 burner & supporting pan	\$		\$
	1 Windscreen (optional)	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

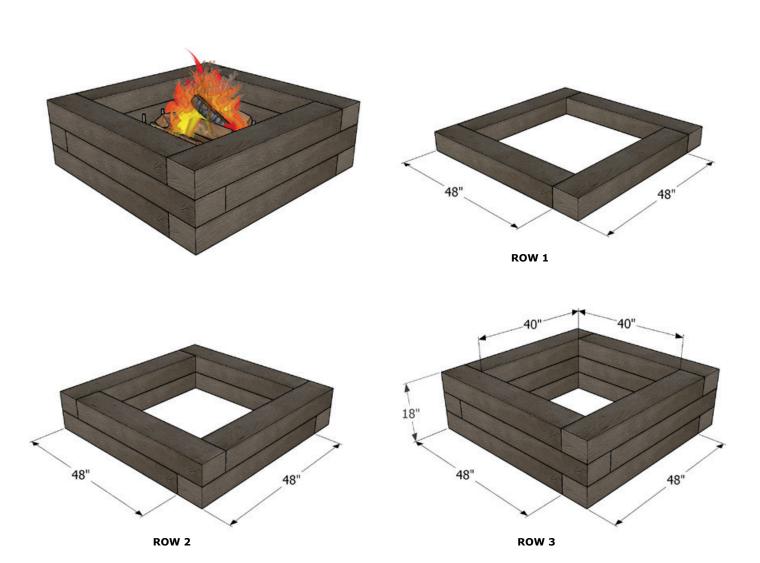
- □ Run conduits for gas and electrical
- With certified, bonded gas technician, run propane or natural gas line *omit if wood-burning
- □ Install heat-resistant drain *if required
- Appropriate inspector must approve installation prior to backfilling trench *omit if wood-burning
- Classify, Amend & Compact soil subgrade. Final surface should not have greater variation than +/- $\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- □ Install base (open-graded base: ASTM #57 or dense-graded base: ASTM C-2940) minimum 4"-6" thickness
- Install 1" leveling bed (open-graded: ASTM #8 or dense-graded: ASTM C-33) *optional
- □ Install Concrete Paving Slabs (CPS) for embedment *best practice, but optional
- Assemble fire feature using Borealis Wall block, as per plan
- Mark and cut blocks to accommodate manufacturer-recommended cross-ventilation *omit if wood-burning
- □ Apply appropriate construction adhesive between units *high temperature-resistant when applicable
- Trial fit of burner in fire feature opening, evaluate need for internal burner supports (block supports or metal brackets) *omit if wood-burning
- □ Insert heat-resistant steel liner or fire brick if wood-burning
- With certified, bonded gas technician, connect burner to gas line
 *omit if wood-burning
- Install windscreen and decorative media (lava rock, glass, etc.)
 *omit if wood-burning



Always consult manufacturer's recommendations regarding cross-ventilation requirements.

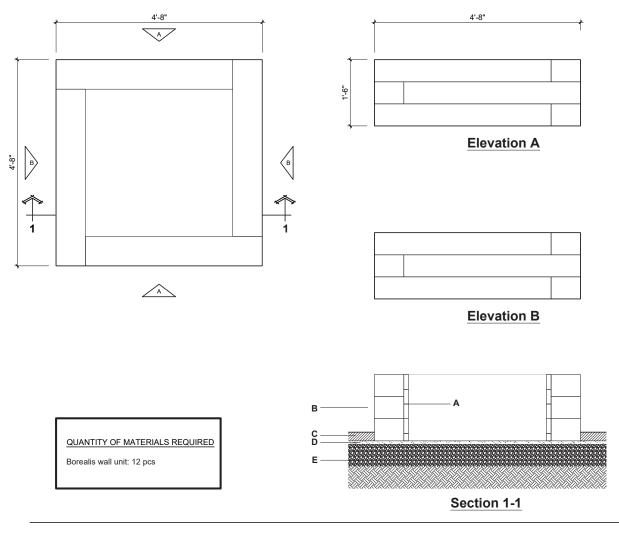


SQUARE



TECHO—BLOC INSPIRING ARTSCAPES

SQUARE

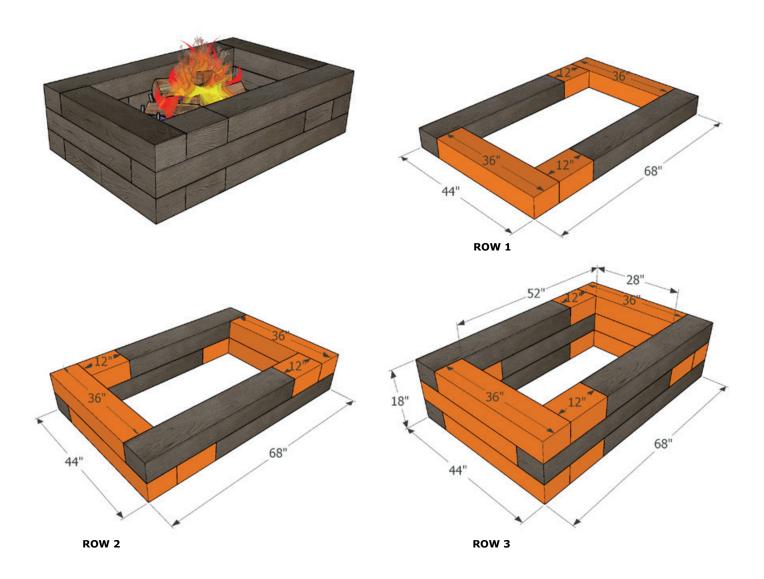


- A. REFRACTORY BRICK
- B. BOREALIS 6" WALL UNIT
- C. TECHO-BLOC PAVERS OR SLABS
- D. SETTING BED 1" (25 mm) E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

NOTE: Secure the blocks using concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.

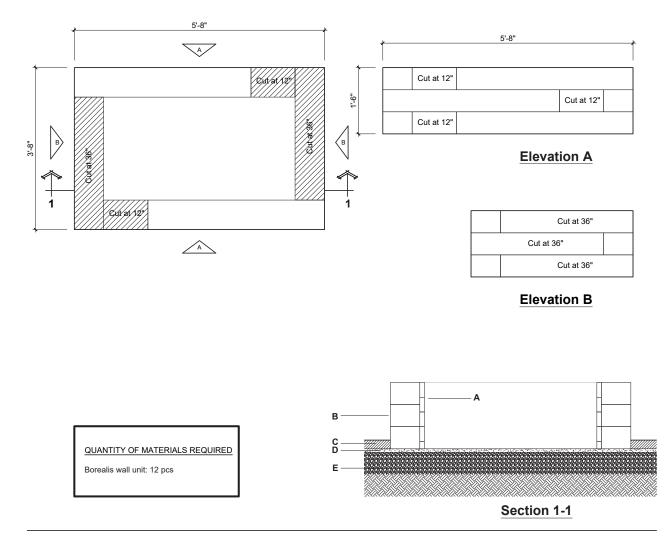


RECTANGULAR





RECTANGULAR

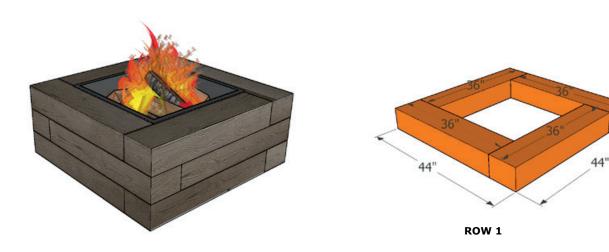


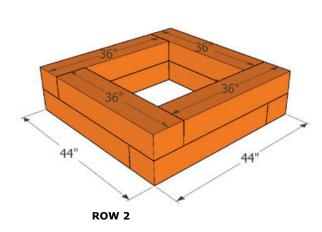
- A. REFRACTORY BRICK
- B. BOREALIS 6" WALL UNIT
- C. TECHO-BLOC PAVERS OR SLABS
- D. SETTING BED 1" (25 mm)
- E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

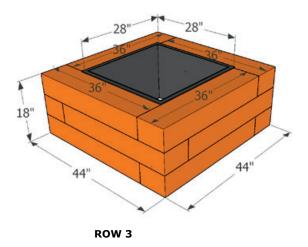
NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.



USING SQUARE HEAT-RESISTANT SLEEVE

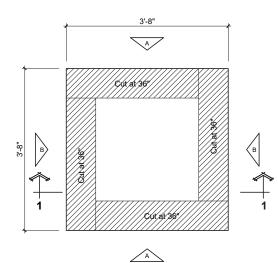


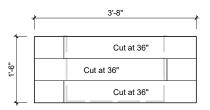




TECHO BLOC

USING SQUARE HEAT-RESISTANT SLEEVE

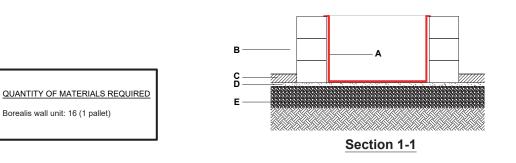




Elevation A

Cut at 36"	
Cut at 36"	
Cut at 36"	

Elevation B



- A. STEEL BOX INSERT
- B. BOREALIS 6" WALL UNIT
- C. TECHO-BLOC PAVERS OR SLABS D. SETTING BED 1" (25 mm)
- E. COMPACTED GRANULAR 0-3/4" (0-20 mm)



Phone 1.877.832.4625 | info@techo-bloc.com | techo-bloc.com/support-manual

NOTE: Secure the blocks using a concrete adhesive.

The installer must ensure that the installation and use of the

fire pit comply with local regulations and code requirements.

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RÖCKA FIREPIT FIRE FEATURE / "FIRE PIT"

The stack stone appearance of Röcka Wall is perfect to create a warm and inviting fire feature for homeowners to enjoy year round.

Build time*: 1 hr Staff: 1-2 Total labor hours: 2-3 hr





Röcka "Fire Pit"

Material and Labor Checklist

\checkmark	Material Name	Unit Cost	Quantity	Total Cost
	Geotextile	\$		\$
	Open or Dense-graded base material	\$		\$
	1 pallet of Röcka Wall	\$		\$
	Flexlock Ultra Adhesive	\$		\$
	*if wood-burning: Fire Brick or Heat-Resistant Steel Sleeve/Insert (to line interior walls)	\$		\$
	High Temperature Resistant Adhesive (if using fire brick)	\$		\$
	**if Natural Gas or Liquid Propane: 2 Ventilation Grills (or as otherwise speci- fied by burner supplier)	\$		\$
	1 burner & supporting pan	\$		\$
	1 Windscreen (optional)	<u>\$</u>		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

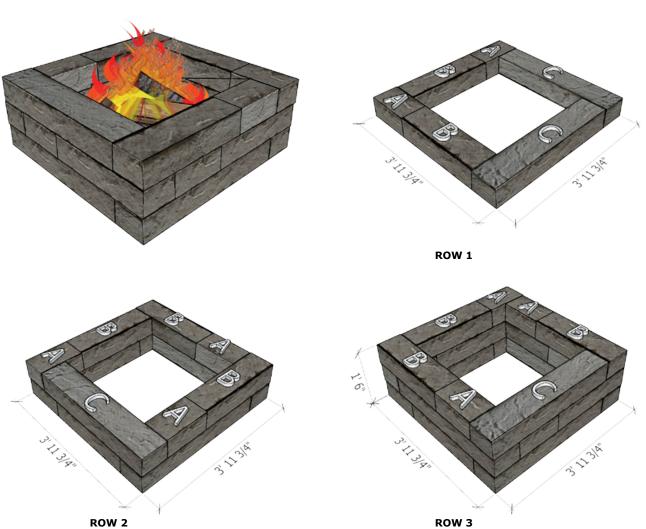
- □ Run conduits for gas and electrical
- With certified, bonded gas technician, run propane or natural gas line *omit if wood-burning
- □ Install heat-resistant drain *if required
- Appropriate inspector must approve installation prior to backfilling trench *omit if wood-burning
- Classify, Amend & Compact soil subgrade. Final surface should not have greater variation than +/- $\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- Install base (open-graded base: ASTM #57 or dense-graded base: ASTM C-2940) minimum 4"-6" thickness
- Install 1" leveling bed (open-graded: ASTM #8 or dense-graded: ASTM C-33) *optional
- □ Install Concrete Paving Slabs (CPS) for embedment *best practice
- Assemble fire feature using Röcka Wall block, as per plan
- Mark and cut blocks to accommodate manufacturer-recommended cross-ventilation *omit if wood-burning
- □ Apply appropriate construction adhesive between units *high temperature-resistant when applicable
- Trial fit of burner in fire feature opening, evaluate need for internal burner supports (block supports or metal brackets) *omit if wood-burning
- □ Insert heat-resistant steel liner or fire brick if wood-burning
- With certified, bonded gas technician, connect burner to gas line
 *omit if wood-burning
- Install windscreen and decorative media (lava rock, glass, etc.)
 *omit if wood-burning

Always consult manufacturer's recommendations regarding cross-ventilation requirements.

1



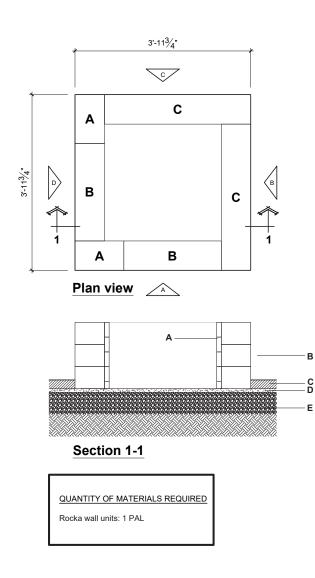
SQUARE



ROW 2



SQUARE



*		E	B A		С
1'-6"	Α		C B C		
	A				

Elevation A

С		В	
С	Α	В	
	С		С

Elevation B

	В	Α	Α
В	Α	В	
	С		Α

Elevation C

Α		В	E	
В		В	Α	
Α		В		Α

Elevation D

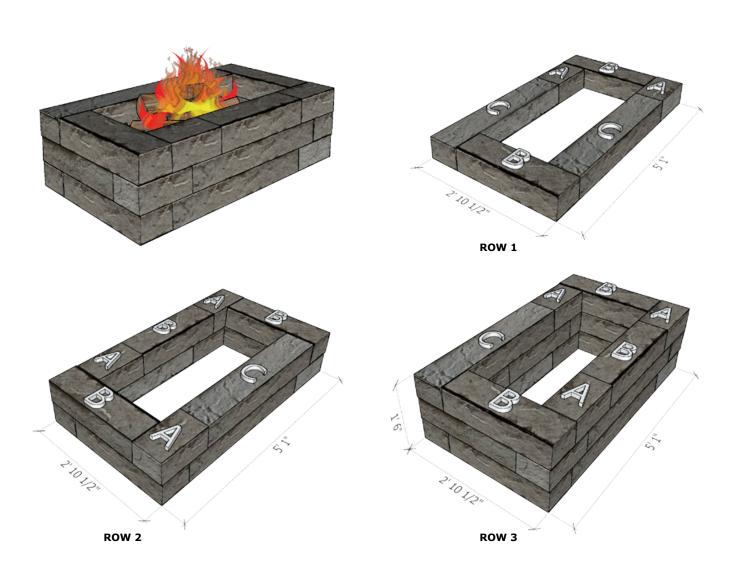
A. REFRACTORY BRICK

- B. ROCKA WALL UNITS
- C. TECHO-BLOC PAVERS OR SLABS D. SETTING BED 1" (25 mm)
- E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.

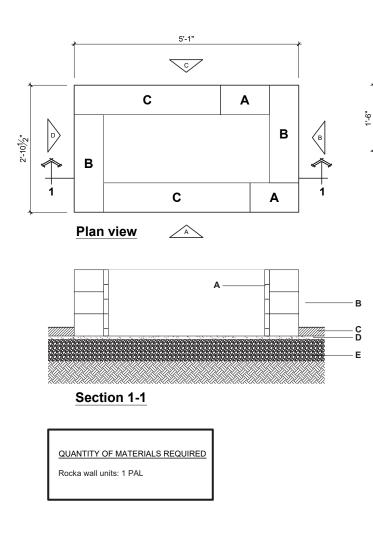


RECTANGULAR





RECTANGULAR



	В		A B		Α	
	A B			С		в
				С		A

Elevation A

Α	В	
	В	Α
Α	В	

Elevation B

В		Α	С			
A	Α		В	Α	В	
В		Α	С			

Elevation C

С	В	
	В	Α
С	В	

Elevation D

- A. REFRACTORY BRICK
- B. ROCKA WALL UNITS
- C. TECHO-BLOC PAVERS OR SLABS
- D. SETTING BED 1" (25 mm) E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

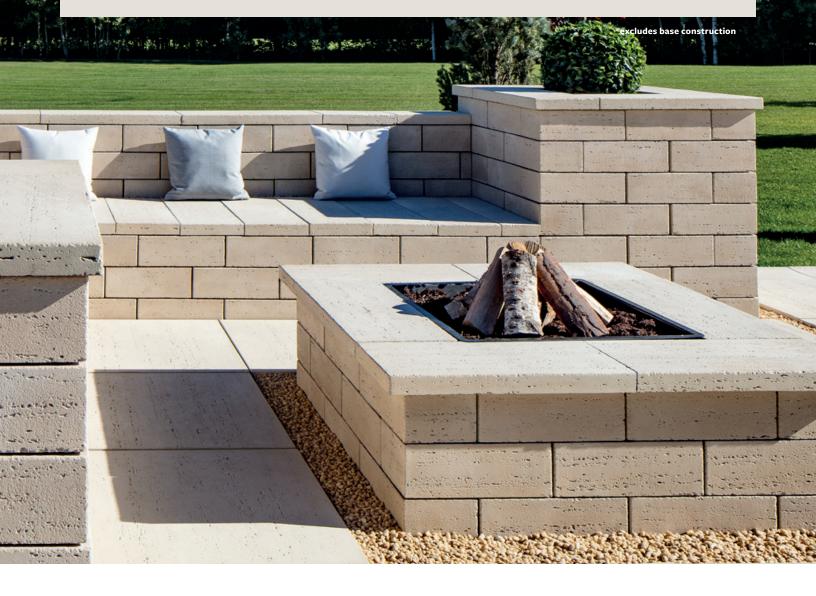
NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.



TRAVERTINA FIREPIT FIRE FEATURE / "FIRE PIT"

In North America, the use of travertine is limited to warmer climates because of its inability to weather harsh winters. Techo-Bloc's Travertina Raw collection is engineered to provide all the timeless beauty of this stone with no compromises for your customers.

Build time*: 1 hr Staff: 1-2 Total labor hours: 2-3 hr





Raffinato Step Linear feature/"Fire Pit"

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	Geotextile	\$		\$
	Open or Dense-graded base material	\$		\$
	1 pallet and 1 row of Travertina Wall Corner Units	\$		\$
	2 rows of Travertina Raw 12"x30" Cap	\$		\$
	Flexlock Ultra Adhesive	\$		\$
	*if wood-burning: Fire Brick or Heat-Resistant Steel Sleeve/Insert (to line interior walls)	\$		\$
	High Temperature Resistant Adhesive (if using fire brick)	\$		\$
	**if Natural Gas or Liquid Propane: 2 Ventilation Grills (or as otherwise speci- fied by burner supplier)	\$		\$
	1 burner & supporting pan	\$		\$
	1 Windscreen (optional)	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

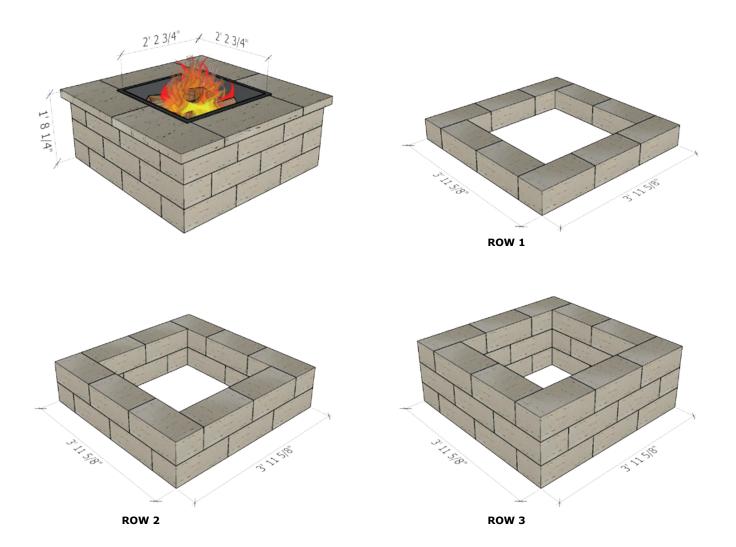
- □ Run conduits for gas and electrical
- With certified, bonded gas technician, run propane or natural gas line *omit if wood-burning
- □ Install heat-resistant drain *if required
- Appropriate inspector must approve installation prior to backfilling trench *omit if wood-burning
- Classify, Amend & Compact soil subgrade. Final surface should not have greater variation than +/- $\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- Install base (open-graded base: ASTM #57 or dense-graded base: ASTM C-2940) minimum 4"-6" thickness
- Install 1" leveling bed (open-graded: ASTM #8 or dense-graded: ASTM C-33) *optional
- □ Install Concrete Paving Slabs (CPS) for embedment *best practice
- Assemble fire feature using Travertina Wall block, as per plan
- Mark and cut blocks to accommodate manufacturer-recommended cross-ventilation *omit if wood-burning
- □ Apply appropriate construction adhesive between units *high temperature-resistant when applicable
- Trial fit of burner in fire feature opening, evaluate need for internal burner supports (block supports or metal brackets) *omit if wood-burning
- □ Insert heat-resistant steel liner or fire brick if wood-burning
- With certified, bonded gas technician, connect burner to gas line
 *omit if wood-burning
- Install windscreen and decorative media (lava rock, glass, etc.)
 *omit if wood-burning



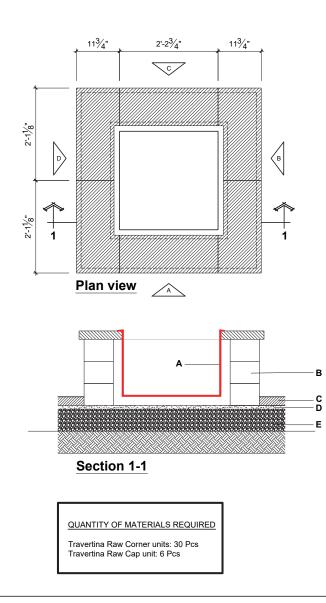
Always consult manufacturer's recommendations regarding cross-ventilation requirements.



SQUARE



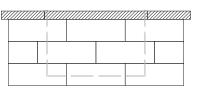
SQUARE



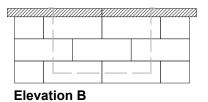
- A. STEEL BOX INSERT
- B. TRAVERTINA RAW CORNER UNIT
- C. TECHO-BLOC PAVERS OR SLABS D. SETTING BED 1" (25 mm)
- E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.



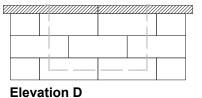


Elevation A

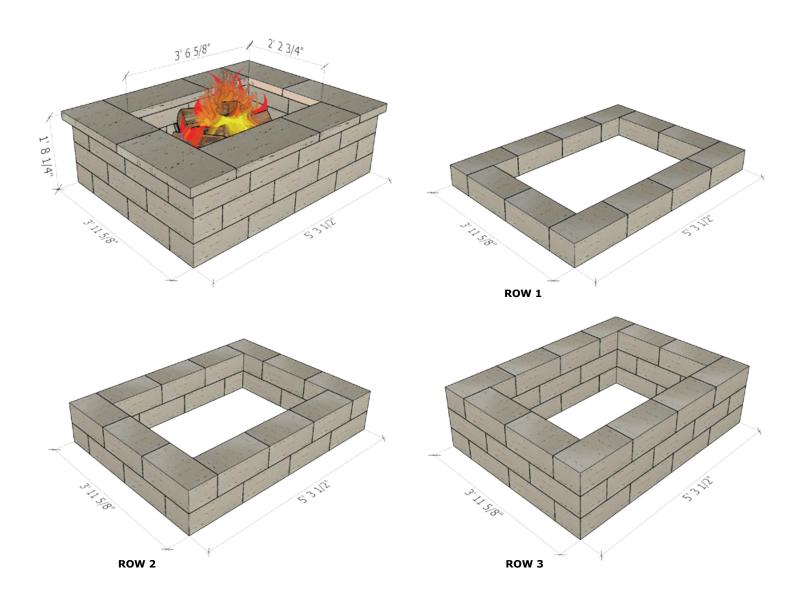


/////X X///

Elevation C

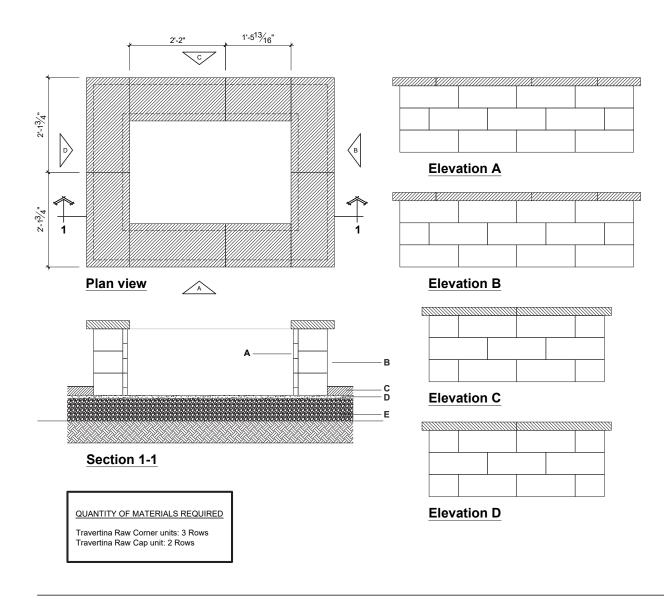


RECTANGULAR





RECTANGULAR

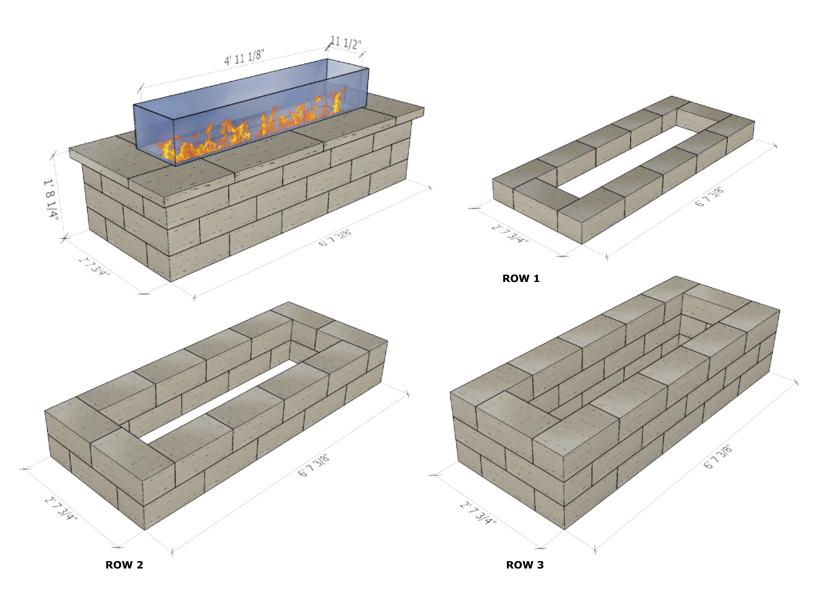


- A. REFRACTORY BRICK
- B. TRAVERTINA RAW CORNER UNIT
- C. TECHO-BLOC PAVERS OR SLABS
- D. SETTING BED 1" (25 mm)
- E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.



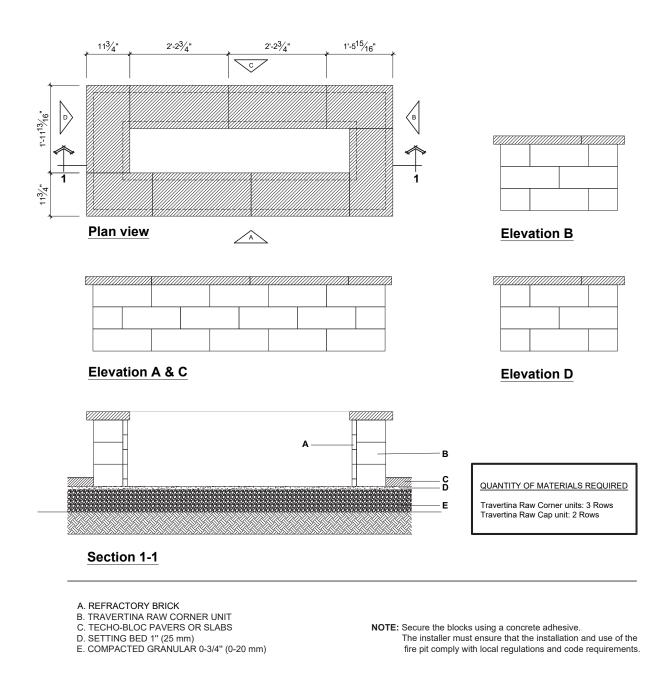
LINEAR





CAD DRAWING

LINEAR





BOREALIS + GRAPHIX WALL ELEVATED WATER FEATURE / "WATER FOUNTAIN" (LENGTH: 5' 4")

The sound of trickling water drowns out neighborhood noise and creates a tranquil environment for your customers to enjoy. Quick and easy to build, this feature is a fantastic addition to any project.

Build time*: 1 hr Staff: 2 Total labor hours: 2-3 hr





Borealis + Graphix Wall Elevated Water Feature / "Water Fountain"

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or RC-57 ($\frac{3}{4}$ " clean stone or recycled concrete) or Synthetic Base	\$		\$
	ASTM #8 (¼" clean stone) or ASTM C 33 (Washed concrete sand) bedding layer (helpful when leveling large wetcast units)	\$		\$
	8 units - Borealis Wall	\$		\$
	4.1 sq.ft. (10 units) - Graphix Wall	\$		\$
	Aquascape Aquabasin 30"	\$		\$
	Aquascape EPDM 45 Mil Liner (for splash skirt)	\$		\$
	Aquascape decorative fountain feature (Rippled Urn pictured above) and related accessories	\$		\$
	Optional Aquascape Compact Fill Valve and related water source (irrigation system connector or garden hose)	\$		\$
	Decorative Stone/Pebbles	\$		\$
	Flexlock Ultra adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

~	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

- Run conduits for electricity (to power pump) and water (if installing fill valve)
- □ Install selected base material
- □ Screed optional bedding layer
- Install first course of Borealis Wall ensuring units are set square and level
- Install courses of Graphix Wall, marking and cutting as per plan (smooth faces out to replicate image above)
- Partially backfill structure to set correct elevation for Aquabasin so that the top of the unit rests slightly below the finished height of the second course of blocks
- Insert Aquabasin (some Graphix units may need to be cut to accommodate the units width)
- Optional: install compact fill valve as per manufacturer's instructions
- Lay out EPDM liner and trim to size of exterior structure, then trim opening in center to match interior perimeter of Aquabasin
- □ Install final course of Borealis Wall
- Apply Flexlock Ultra adhesive (perpendicular to wall face)
- □ Install pump and fill Aquabasin
- Backfill structure to stabilize Aquabasin
- □ Install decorative fountain feature and decorative stone

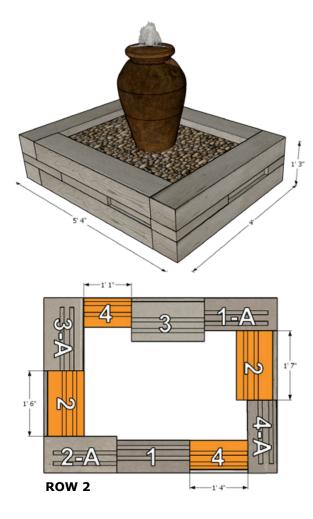


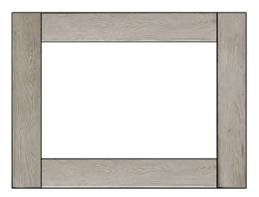
The installation of a compact fill valve simplifies use and maintenance for the homeowner, increasing their enjoyment of the feature.

INSPIRING ARTSCAPES

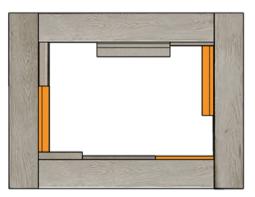


ROW-BY-ROW DRAWINGS





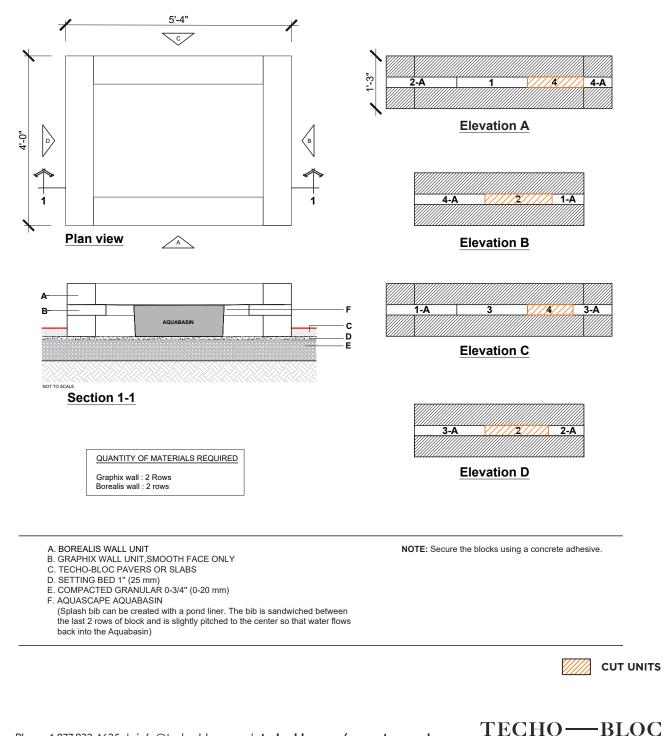
ROW 1



ROW 3



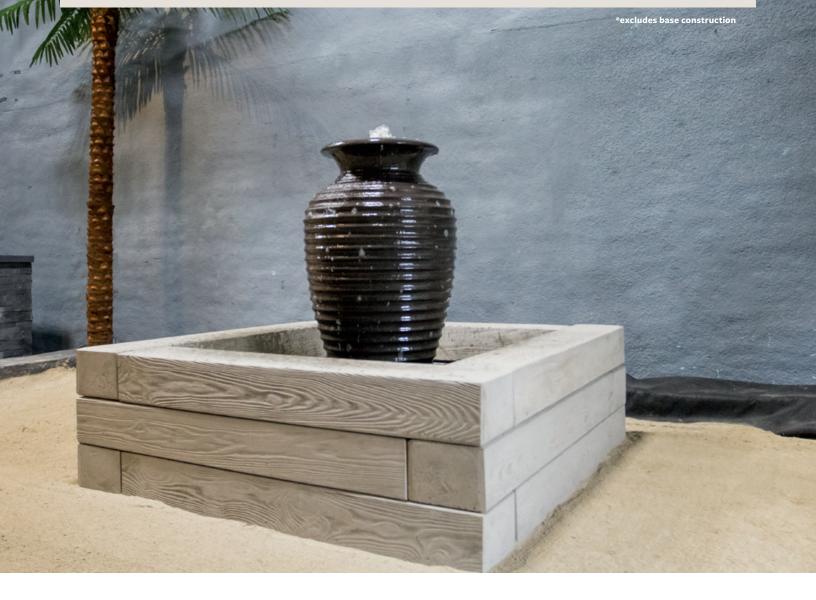
CAD DRAWING





BOREALIS WATER FEATURE / "WATER FOUNTAIN" (LENGTH: 5' 4")

The sound of trickling water drowns out neighborhood noise and creates a tranquil environment for your customers to enjoy. Quick and easy to build, this feature is a fantastic addition to any project. Build time*: 1 hr Staff: 1-2 Total labor hours: 2-3 hr





Borealis Water Feature / "Water Fountain"

Material and Labor Checklist

\checkmark	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or RC-57 ($\frac{3}{4}$ " clean stone or recycled concrete) or Synthetic Base	\$		\$
	ASTM #8 (¼" clean stone) or ASTM C 33 (Washed concrete sand) bedding layer (helpful when leveling large wetcast units)	\$		\$
	8 units - Borealis Wall	\$		\$
	Aquabasin 45	\$		\$
	Aquascape EPDM 45 Mil Liner (for splash skirt)	\$		\$
	Aquascape decorative fountain feature (Rippled Urn pictured above) and related accessories	\$		\$
	Optional Aquascape Compact Fill Valve and related water source (irrigation system connector or garden hose)	\$		\$
	Decorative Stone/Pebbles	\$		\$
	Flexlock Ultra adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

~	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____

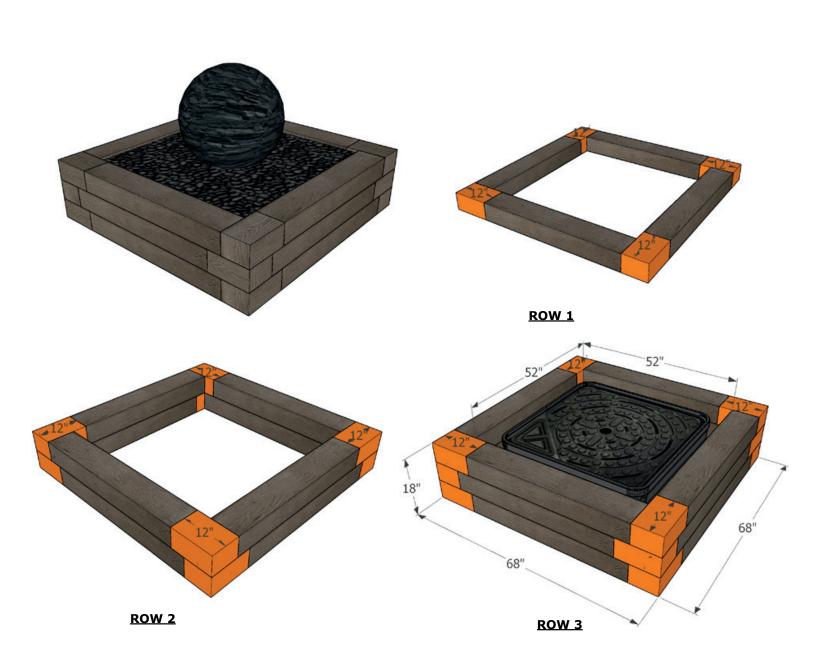


Process

- Run conduits for electricity (to power pump) and water (if installing fill valve)
- □ Install selected base material
- □ Screed optional bedding layer
- Install first course of Borealis Wall ensuring units are set square and level
- Partially backfill structure to set correct elevation for Aquabasin so that the top of the unit rests slightly below the finished height of the second course of blocks
- □ Insert Aquabasin
- Optional: install compact fill valve as per manufacturer's instructions
- Lay out EPDM liner and trim to size of exterior structure, then trim opening in center to match interior perimeter of Aquabasin
- □ Install final course of Borealis Wall
- Apply Flexlock Ultra adhesive (perpendicular to wall face)
- □ Install pump and fill Aquabasin
- Backfill structure to stabilize Aquabasin
- □ Install decorative fountain feature and decorative stone

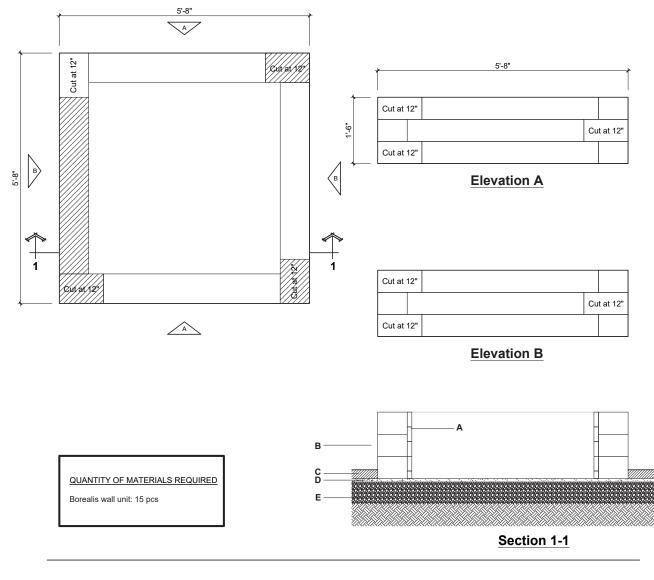


ROW-BY-ROW DRAWINGS





CAD DRAWING



- A. REFRACTORY BRICK
- B. BOREALIS 6" WALL UNIT
- C. TECHO-BLOC PAVERS OR SLABS
- D. SETTING BED 1" (25 mm) E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.



RÖCKA WALL ELEVATED WATER FEATURE / "WATER FOUNTAIN" (LENGTH: 3' 11 ³/₄")

The Röcka Wall water feature adds a classy touch that is sure to elevate any space. Add this serene water feature to any front or backyard project for a more discerning client. Build time*: 1 hr Staff: 1 Total labor hours: 1-2 hr

*excludes base construction





Röcka wall Elevated Water Feature / "Water Fountain"

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or ASTM C-2940	\$		\$
	ASTM #8 or ASTM C-33	\$		\$
	Geotextile	\$		\$
	1 pallet Röcka Wall	\$		\$
	Construction adhesive	\$		\$
	Water feature basin & accessories	\$		\$

TOTAL MATERIALS COST: \$_____

~	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____

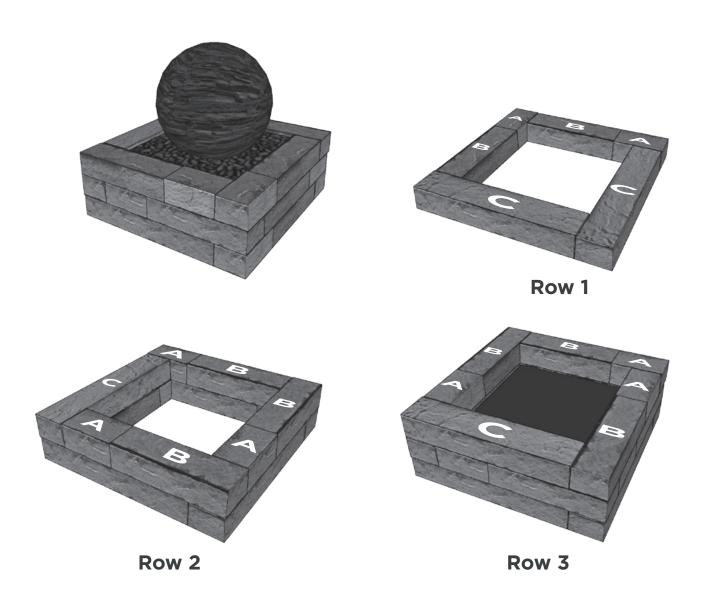


Process

- Run conduits for electrical and water (for optional auto-refill)
- Classify, amend and compact soil subgrade final surface should not have greater than $+/-\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- □ Install base (open-graded base: ASTM #57 or dense-graded base: ASTM C-2940) minimum 4"-6" thickness
- Install 1" leveling bed (open-graded: ASTM #8 or dense-graded: ASTM C-33)
 *optional
- □ Install Röcka Wall units as per plan
- □ Apply appropriate construction adhesive between units
- Trial fit of water feature basin, evaluate need for internal basin supports (block supports or aggregates)
- Post-construction wash and application of water repelling sealer
 *optional, to avoid water staining
- □ Install water feature basin & accessories

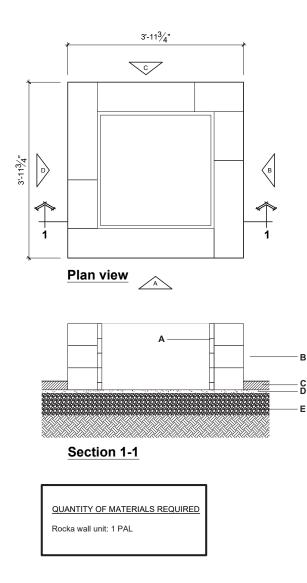


ROW-BY-ROW DRAWINGS



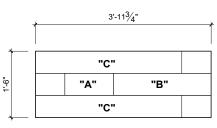


CAD DRAWING



A. REFRACTORY BRICK

- A. REFRACTORT BRICK B. ROCKA WALL UNIT C. TECHO-BLOC PAVERS OR SLABS D. SETTING BED 1" (25 mm) E. COMPACTED GRANULAR 0-3/4" (0-20 mm)



Elevation A

	"B"		"A"	
	"A"		"B"	
"C"				

Elevation B

"A'	•	"B"		
		"B"	"	A"
"A"		"B"		

Elevation C

	"B"		"A"	
	"C"			
"A"	•	"В		

Elevation D

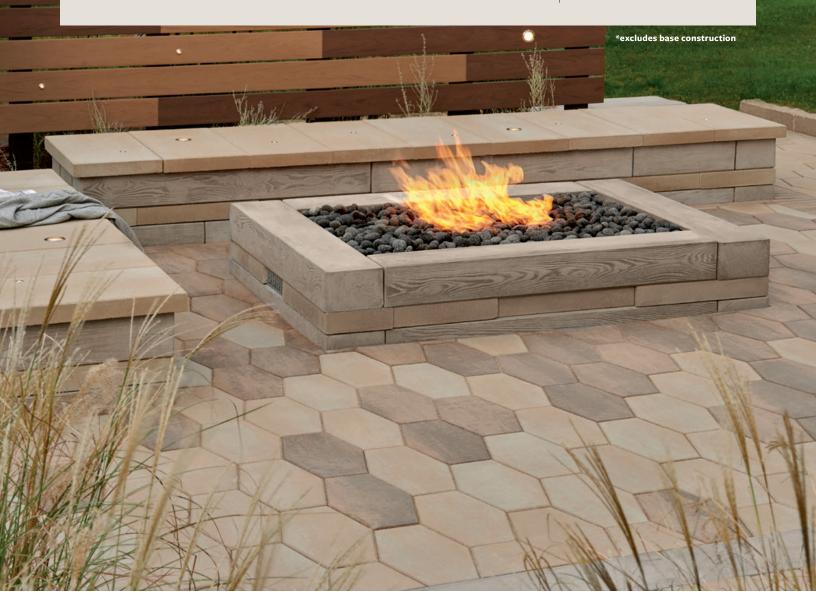
NOTE: Secure the blocks using a concrete adhesive. The installer must ensure that the installation and use of the fire pit comply with local regulations and code requirements.



BOREALIS + GRAPHIX WALL BENCH - LONG (LENGTH: 10' 4")

Outdoor living features such as fire pits or elevated water fountains require seating around them to be properly enjoyed. Provide your clients with a beautiful, durable and customizable seating solution.

Build time*: 2 hr Staff: 2 Total labor hours: 4-5 hr





Borealis + Graphix Wall Bench - Long

Material and Labor Checklist

\checkmark	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or RC-57 ($\frac{3}{4}$ " clean stone or recycled concrete) or Synthetic Base	\$		\$
	ASTM #8 (¼" clean stone) or ASTM C 33 (Washed concrete sand) bedding layer (helpful when leveling large wetcast units)	\$		\$
	12 units - Borealis Wall	\$		\$
	5.74 sq.ft. (14 units) - Graphix Wall	\$		\$
	6 units - Raffinato 60 Cap	\$		\$
	in-Lite Hyve style lighting fixtures (optional)	\$		\$
	Flexlock Ultra adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: <u>\$_____</u>

GRAND TOTAL COST: \$_____

Process

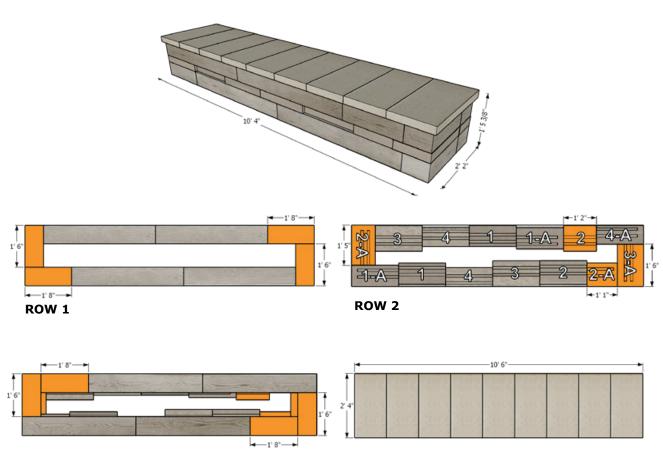
- Run conduits for low-voltage cable for lighting (optional)
- □ Install aggregate or synthetic base
- □ Screed optional bedding layer
- Install first course of Borealis Wall, mark and cut units as per plan
- Install course of Graphix Wall, mark and cut units as per plan (smooth faces out to replicate image above)
- Install final course of Borealis Wall, mark and cut units as per plan
- Mark and cut in drip edge on the underside of Raffinato 60 Cap to prevent water streaks on wall face
- □ Install Raffinato 60 Cap maintaining 1" overhang
- Drill and install light fixtures (optional)
- Use Flexlock Ultra adhesive (apply perpendicular to wall face)



It is recommended for benches to be installed 1.5' to 2.5' away from fire features for maximum enjoyment.



ROW-BY-ROW DRAWINGS

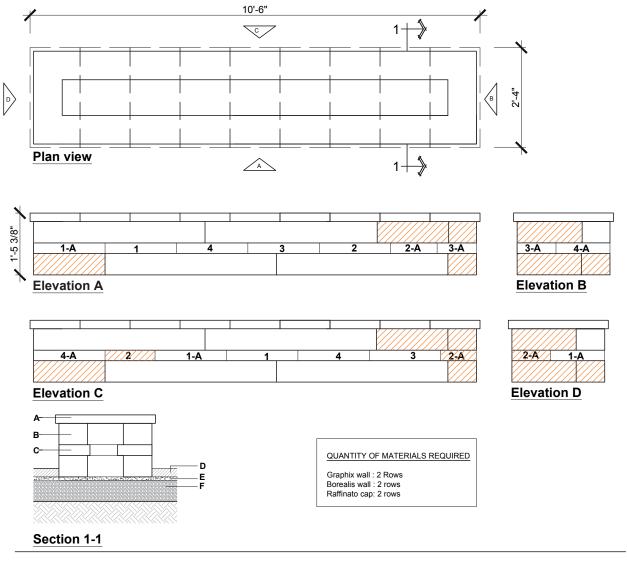


ROW 3

ROW 3



CAD DRAWING



- A. RAFFINATO CAP
- **B. BOREALIS WALL UNIT**
- C. GRAPHIX WALL UNIT, SMOOTH FACE ONLY

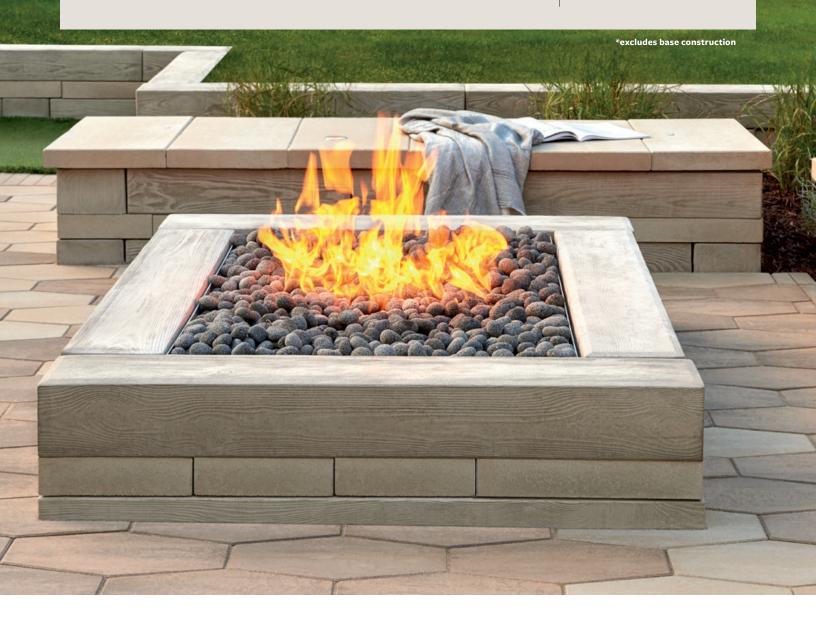
- D. TECHO-BLOC PAVERS OR SLABS E. SETTING BED 1" (25 mm) F. COMPACTED GRANULAR 0-3/4" (0-20 mm)





BOREALIS + GRAPHIX WALL BENCH - SHORT (LENGTH: 6' 10")

Outdoor living features such as fire pits or elevated water fountains require seating around them to be properly enjoyed. Provide your clients with a beautiful, durable and customizable seating solution. Build time*: 1.5 hr Staff: 2 Total labor hours: 3-4 hr





Borealis + Graphix Wall Bench - Short

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or RC-57 ($\frac{3}{4}$ " clean stone or recycled concrete) or Synthetic Base	\$		\$
	ASTM #8 (¼" clean stone) or ASTM C 33 (Washed concrete sand) bedding layer (helpful when leveling large wetcast units)	\$		\$
	8 units - Borealis Wall	\$		\$
	4.1 sq.ft. (10 units) - Graphix Wall	\$		\$
	6 units - Raffinato 60 Cap	\$		\$
	in-Lite Hyve style lighting fixtures (optional)	\$		\$
	Flexlock Ultra adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

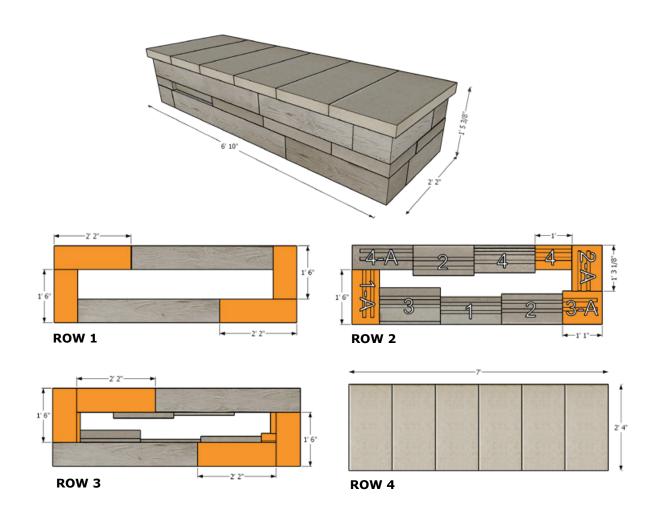
- Run conduits for low-voltage cable for lighting (optional)
- □ Install aggregate or synthetic base
- □ Screed optional bedding layer
- Install first course of Borealis Wall, mark and cut units as per plan
- Install course of Graphix Wall, mark and cut units as per plan (smooth faces out to replicate image above)
- □ Install final course of Borealis Wall, mark and cut units as per plan
- Mark and cut in drip edge on the underside of Raffinato 60 Cap to prevent water streaks on wall face
- □ Install Raffinato 60 Cap maintaining 1" overhang
- Drill and install light fixtures (optional)
- Use Flexlock Ultra adhesive (apply perpendicular to wall face)



It is recommended for benches to be installed 1.5' to 2.5' away from fire features for maximum enjoyment.

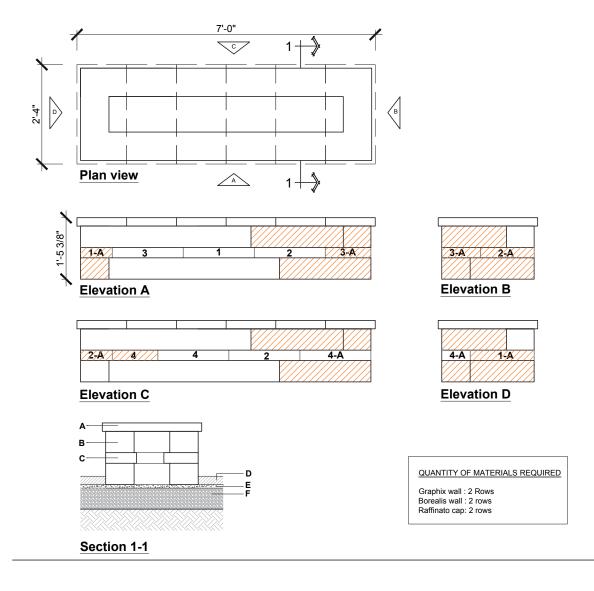


ROW-BY-ROW DRAWINGS





CAD DRAWING



- A. BOREALIS WALL UNIT
- B. GRAPHIX WALL UNIT, SMOOTH FACE ONLY
- C. TECHO-BLOC PAVERS OR SLABS
- D. SETTING BED 1" (25 mm) E. COMPACTED GRANULAR 0-3/4" (0-20 mm)

CUT UNITS



RAFFINATO STEP BENCH TABLE & SEATING FEATURE (LENGTH: 4' 6 ³⁄₄")

The Raffinato Step bench is both comfortable and stylish. It can easily be added to a landscape on its own or to complement the Raffinato Step linear fire feature — as pictured above.

Build time*: 1-2 hr Staff: 2 Total labor hours: 2-4 hr





Raffinato Step Bench

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57 or ASTM C-2940	\$		\$
	ASTM #8 or ASTM C-33	\$		\$
	Geotextile	\$		\$
	9 units Raffinato 60mm Cap or 60mm concrete paving slabs for embedment	\$		\$
	14 units Raffinato Step	\$		\$
	Construction adhesive	\$		\$
	Bench surface coping material (wood, stone or other)	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

- Classify, amend and compact soil subgrade final surface should not have greater variation than +/- $\frac{3}{8}$ " over 10'
- □ Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- □ Install base (open-graded: ASTM #57 or dense-graded: ASTM C-2940) minimum 4"-6" thickness
- Install 1" leveling bed (open-graded base: ASTM #8 or dense-graded base: ASTM C-33) *optional
- □ Install Concrete Paving Slabs (CPS) for embedment *best practice
- □ Mechanically install Raffinato Step units as per plan
- Apply appropriate construction adhesive between units



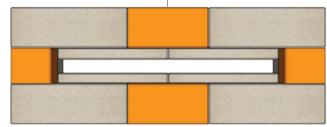
ROW-BY-ROW DRAWINGS



Lay full units first Measure and cut to fill spaces



Row 1

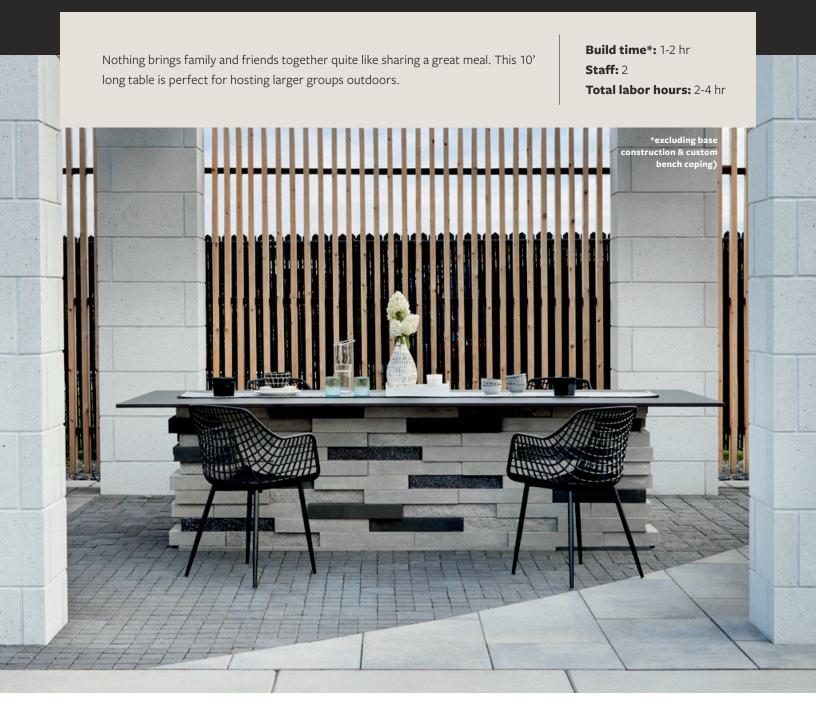


Row 2





GRAPHIX TABLE (LENGTH: 10')





Graphix Table

Material and Labor Checklist

\checkmark	Material Name	Unit Cost	Quantity	Total Cost
	ASTM #57	\$		\$
	ASTM #8 or ASTM C-33	\$		\$
	Geotextile	\$		\$
	Concrete forms	\$		\$
	Ready-Mix or Porous Concrete	\$		\$
	1 pallet and 5 rows Graphix Wall			
	Construction adhesive			
	Natural stone or Composite material tabletop			

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____

Process

- \Box Classify, amend and compact soil subgrade final surface should not have greater than +/- $\frac{3}{8}$ " over 10'
- Install appropriate geotextile (extended up sides of excavation and shingled with flow of water)
- □ Install sub-base (open-graded: ASTM #57) minimum 4"-6" thickness
- Form and pour Ready-Mix or Porous Concrete (PC) pad, recommended min. 4" thickness (fiber-reinforcement, if required)
- □ Install skim coat leveling bed (ASTM #8 or ASTM C-33) *if required
- □ Install Graphix Wall, as per plan, using supplied clips and bonded with construction adhesive, ensuring a perfectly level final course of block
- □ Install tabletop and adhere with Flexlock Ultra adhesive



Follow the sealer manufacturers instructions for proper application.



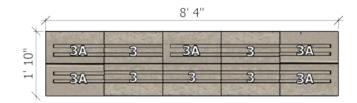
ROW-BY-ROW DRAWINGS



FACE A



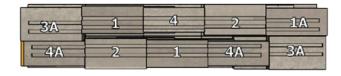
FACE B



ROW 1



ROW 2



ROW 3

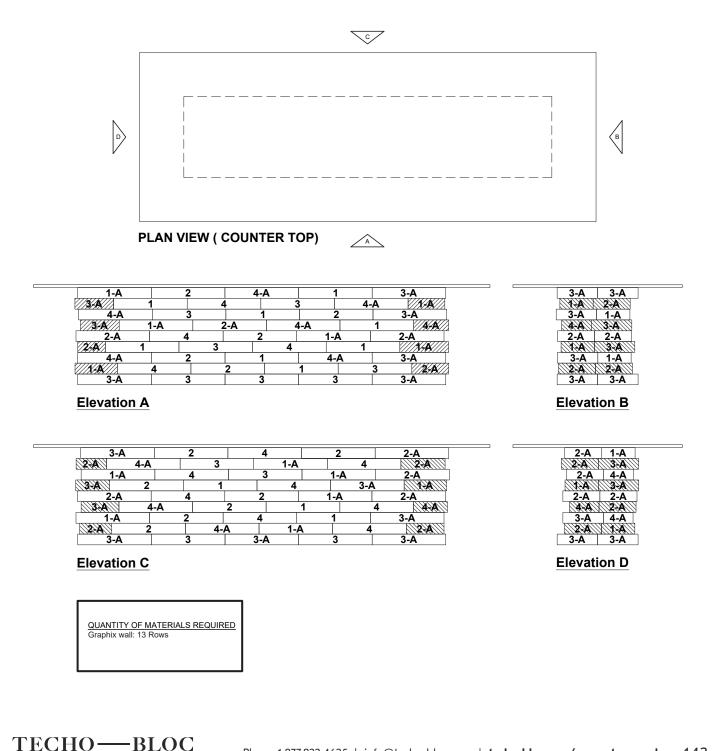


ROW 4



CAD DRAWING

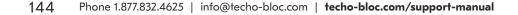
INSPIRING ARTSCAPES



BOREALIS STEPPING STONE COFFEE TABLE TABLE & SEATING FEATURE (LENGTH: 2')

An uncommon use for the Borealis Stepping Stone, this coffee table is simple to construct and adds a truly unique finishing touch to your project. Build time*: 1 hr Staff: 1 Total labor hours: 1-2 hr

*excludes base construction





Borealis Stepping Stone Coffee Table

Material and Labor Checklist

~	Material Name	Unit Cost	Quantity	Total Cost
	1 unit - Borealis Stepping Stone	\$		\$
	3 pcs - hairpin-style legs of the desired height	\$		\$
	Premium Pressure Treated Plywood 5/8"	\$		\$
	Flexlock Wet Cast Sealer (Zero Gloss or Low Gloss)	\$		\$
	Flexlock Ultra adhesive	\$		\$

TOTAL MATERIALS COST: \$_____

\checkmark	Staff Type	Labor Cost	Labor Hours	Total Cost
	Hardscaper 1	\$		\$
	Hardscaper 2	\$		\$

TOTAL LABOR COST: \$_____

GRAND TOTAL COST: \$_____



Process

- Cut the pressure treated plywood to mirror the shape of the slab (mind your curves) with the jigsaw or miter saw. The plywood should be cut smaller than the slab to allow for an overhang of a few inches.
- Glue the plywood to the underside of the slab, keeping in mind to keep the two shapes aligned.
- □ Fasten the legs to the plywood.
- Apply the Flexlock Wet Cast sealer to the slab. Two coats are recommended. Allow a 24 hr cure period between coats.



Follow the sealer manufacturers instructions for proper application.





ROW-BY-ROW DRAWINGS



1 - Cut the pressure treated plank to match the shape of the stone with a jigsaw or mitre saw.

2 - Glue the pressure treated plank to the bottom of the stone, keeping in mind to line-up the twists and curves of both the plank and stone.

3 - Fasten the legs onto the Plywood plank.

4 - Cover the entire concrete stone with the Alliance Wet Cast Natural Look Finish, Zero Gloss Sealer (or low gloss sealer if you prefer). At least 2 coats are recommended. Let dry for 24 hours between coats.









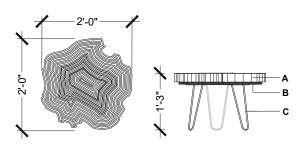
MATERIALS REQUIRED

- 1 Borealis stepping stone
- 2 -Three hairpin Legs legs of desired height

- 3 Premium Construction Adhesive
 4 Pressure Treated Plank, 5/8" thickness
 5 Alliance Wet Cast Natural Look Finish, Zero Gloss Sealer

TOOLS REQUIRED

1 - Screwdriver or drill 2 - Jigsaw OR Mitre Saw



A. BOREALIS STEPPING STONE

B. PRESSURE TREATED PLYWOOD PLANK, 5/8" THICKNESS

C. HAIRPIN LEGS



HARDSCAPER'S MASTER TOOL LIST

Gas-Powered Tools

1	Jumping Jack
1	Reversible Vibratory Plate (4-5,000 lb C.F.)
1	Reversible Vibratory Plate (8-12,000 lb C.F.)
2	Quick Cuts / Demo Saw
1	Backpack Blower
1	3-5 GPM Power Washer with hose and nozzle
1	Generator

Electric/Battery-Powered Tools

2 Angle Grinder 4 $\frac{1}{2}$ " Angle Grinder 9" 2 Hammer Drill (with core & bits) 1 Vacuum Lifter 1 2 Commercial-Grade Extension Cords (10 gauge 50')

Grade Rails / Screed Guides

9 8'
4 6'
4 4'
4 2'
2 EA. Screed Boards 10', 8', 6', 4' (mag. or alu.)

Layout & Grading

	20	Grade Stakes / Nail or Concrete Pins 2'
	10	Grade Stakes / Nail or Concrete Pins 3'
	6	Grade Stakes / Nail or Concrete Pins 4'
	40	String Along Collars
	1	Laser with Tripod
	1	Laser Rod or Stick (0+0 benchmark)
	10 rolls	Masonry String
	10 rolls 2	Masonry String Large Chalkline
_		
	2	Large Chalkline
	2 1	Large Chalkline Chalk (refill)
	2 1 6	Large Chalkline Chalk (refill) Measuring Tape 25'

Levels

4	Torpedo Level
2	2'
4	4'
1	6'
1	8'



HARDSCAPER'S MASTER TOOL LIST

Other...

1	Tool Kit	2	Large Dead Blow
2	Tin Snips	2	Mason Hammer
1	Large Folding Square	2	2-3 lbs Pound Maul
2	Carpenter Square 16" x 24"	2	2" Chisel
4	Quick Square 7" x 7"	2	4" Chisel
4	Pointed Shovels	2	Caulk/Glue Guns 10 oz
4	Square Shovels	2	Caulk/Glue Guns 20 oz
2	Pickaxe	2	Wheel Barrows
2	Mattock	2	Rough Brooms
3	Landscape Rakes	2	Finishing Brooms
2	Lute/Asphalt Rakes	4	Diesel Satefy Can (yellow)
1	The Pounder ™ (by Probst)	1	Gas Can (red)
1	12" x 12" Hand Tamper	2	Mixed Fuel Can
4	Small Dead Blow		



HARDSCAPER'S MASTER TOOL LIST

Specialty Tools

1	Slab Splitter
1	Paver Splitter
1	Block Splitter
4	SlabGRABBER
1	SlabHANDLER
1	Ergo XL
1	BL-980
1	BL-450
1	BL-109
2	BL-100 Wall Slab Lifters
1	Quick-E-Hammer
1 pair	Quick-E-Lifters

1	Quick-E-Scribe
1	QuickDRAW
1 box	Soap Stone
1 box	Red Lead Pencils
1 box	Black Markers (Sharpie)
1 box	Construction Crayons
1	Quick-E-Gauge from Pave Tool
2	Quick-E-Wall Screed System from Pave Tool
1	Paver Extractor
1	Paver Adjuster Persuader
8	Utility Knives
64	Utility Knife Blades
2	Small Finishing Trowels
1	Float Trowel

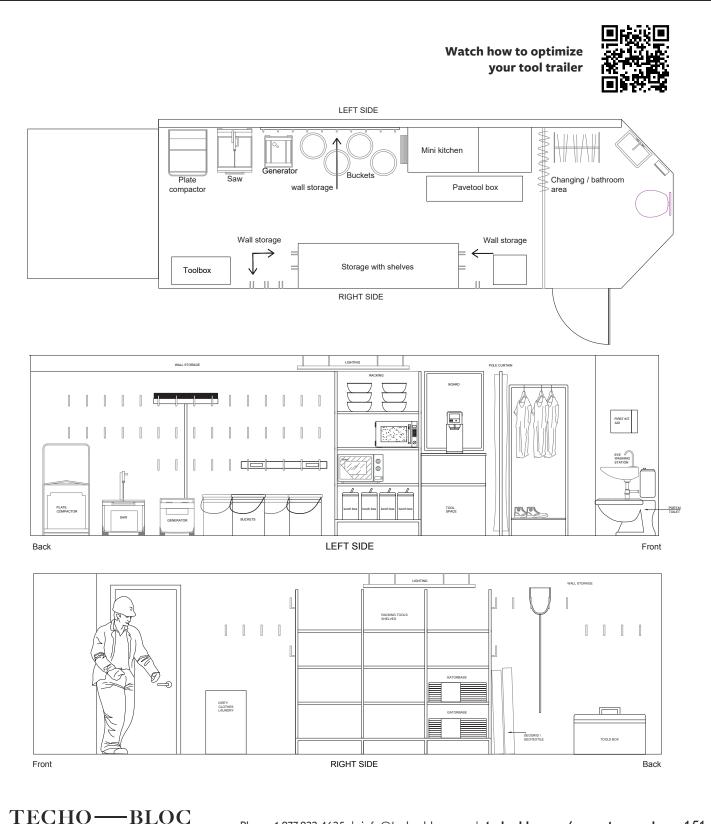
Safety Equipment

144	Masks N95	200	Ear plugs (hearing protection)
4	Masks HEPA	4	Hard Hats
4	Masks Refill Cartridges	2	First Aid Kit
144	Safety Glasses	1 box	Antiseptic Wipes
4	Attenuators (hearing protection)	1	Eye wash kit



TOOL TRAILER

INSPIRING ARTSCAPES





INSPIRING ARTSCAPES

